

Verwendbar für LS 1x7, LC 1x3  
*Usable for LS 1x7, LC 1x3*

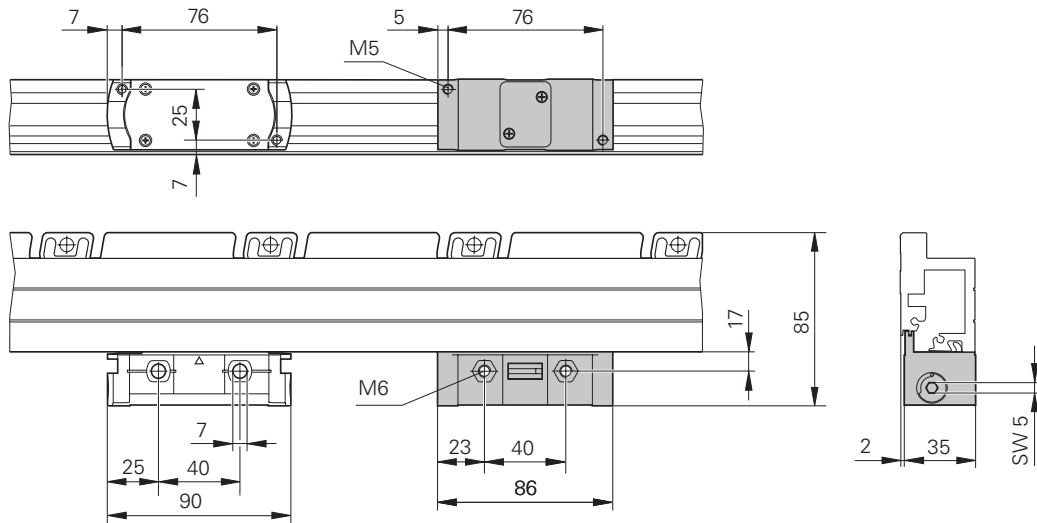
# HEIDENHAIN

Montageanleitung  
*Mounting Instructions*

## Montagehilfe *Mounting Aid*

10/2006

## Abmessungen · Dimensions



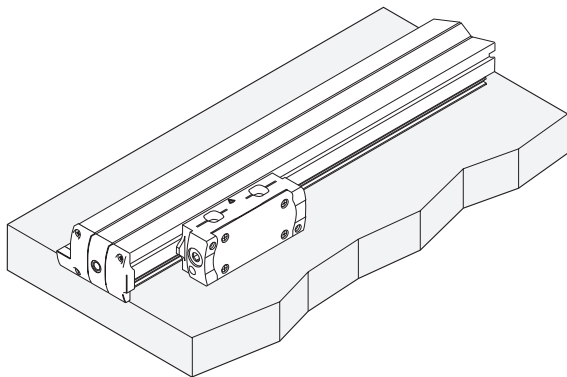
Maße in mm  
Dimensions in mm

**1.**

Maßstabsgehäuse am Maschinenbett anschrauben.  
Ausrichtung siehe Montageanleitung des Gerätes.

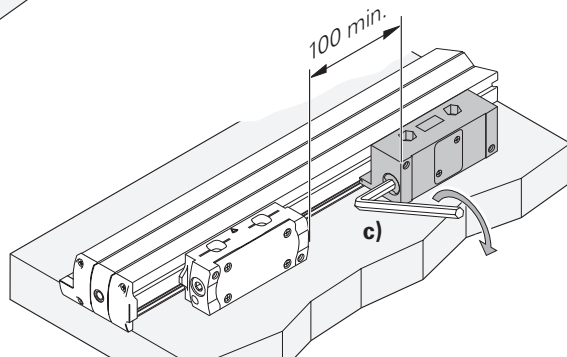
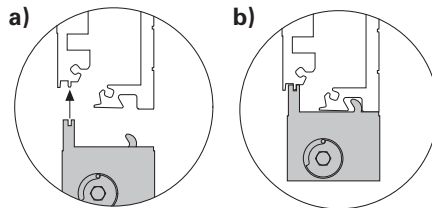
*Screw the scale housing onto the machine base.*

*For alignment see mounting instructions of the encoder.*



**2.**

Montagehilfe am Maßstabsgehäuse festklemmen.  
*Attach the mounting aid to the scale housing.*



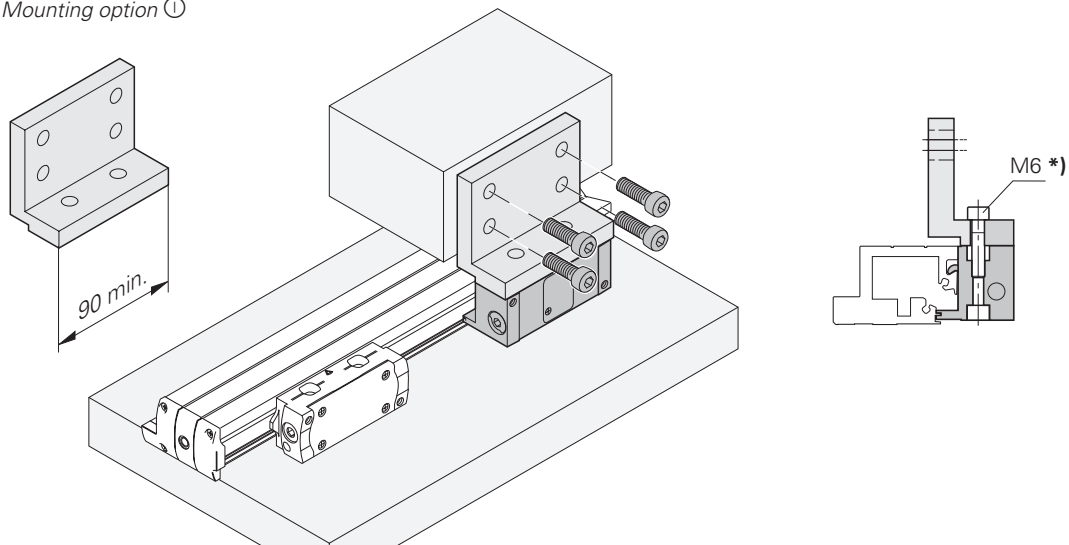
### 3.1

Winkel an Montagehilfe auflegen, evtl. anschrauben \*) und am Schlitten befestigen.

*Place the bracket on the mounting aid, screw it on \*) if required, and secure it to the slide.*

Anbaumöglichkeit ①

*Mounting option ①*

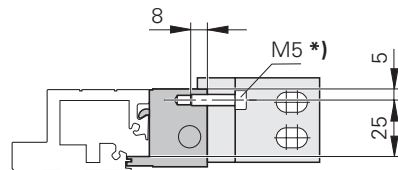
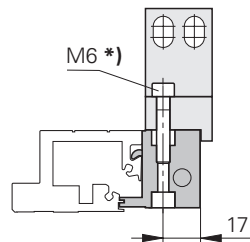
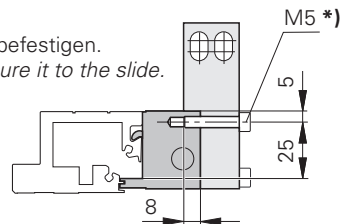
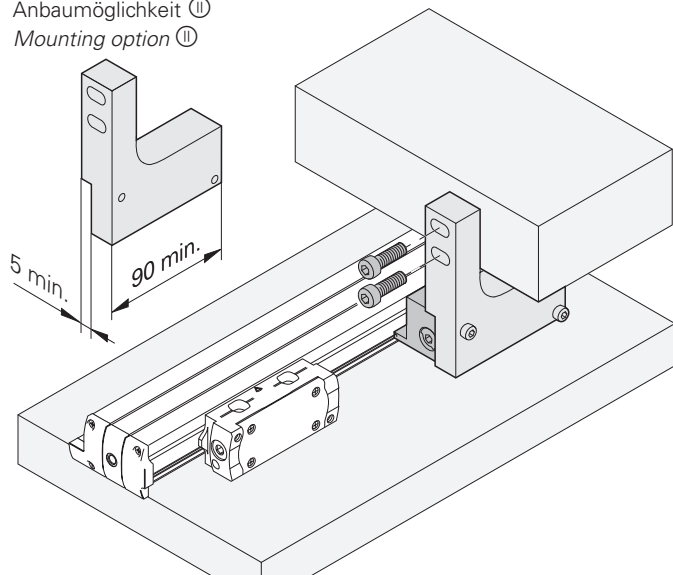


### 3.2

Winkel an Montagehilfe auflegen, evtl. anschrauben \*) und am Schlitten befestigen.

*Place the bracket on the mounting aid, screw it on \*) if required, and secure it to the slide.*

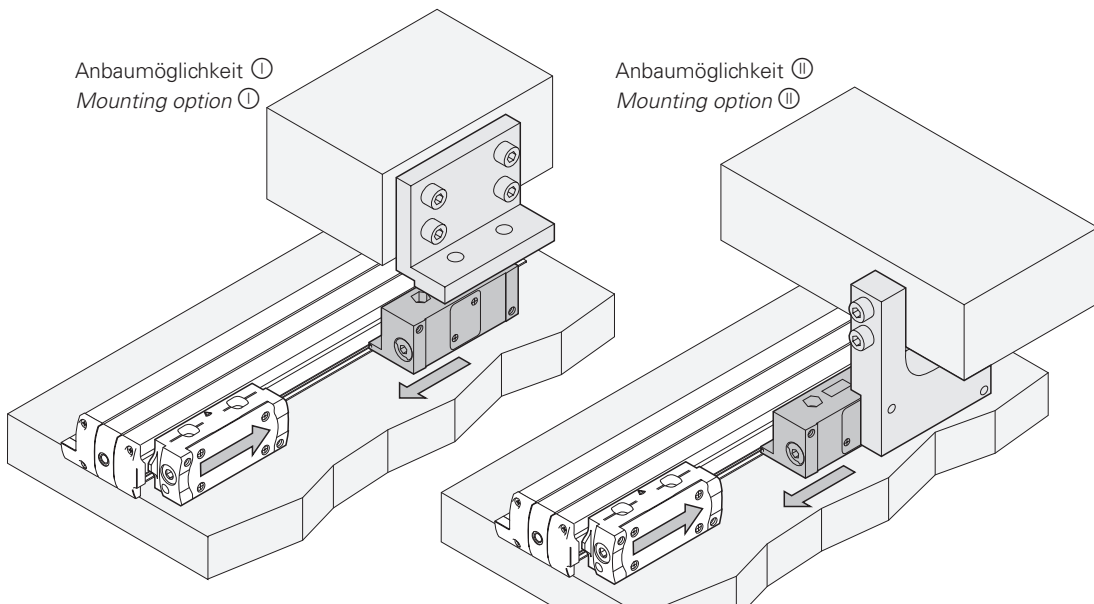
Anbaumöglichkeit ①  
Mounting option ①



#### 4.

Montagehilfe lösen und entfernen, Abtasteinheit unter Winkel schieben.

*Release and remove the mounting aid. Then slide the scanning unit below the bracket.*



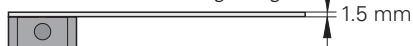
## 5.

Abtasteinheit am Winkel anschrauben.  
*Screw the scanning unit to the bracket.*

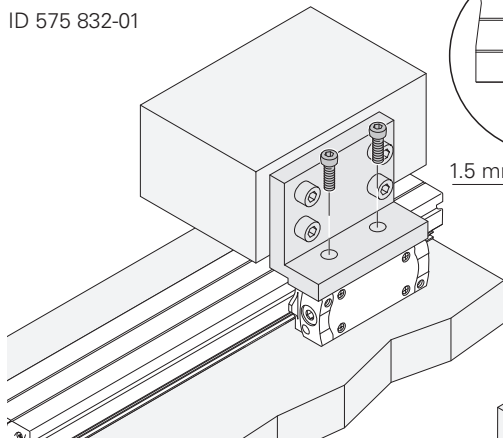
Abstand bei Anbauart ① nach jeweiliger Montageanleitung einstellen.  
*If mounting mode ① is used, set the gap according to the respective mounting instructions.*

Zubehör: Montagelehre

*Accessories: Mounting Gauge*



ID 575 832-01



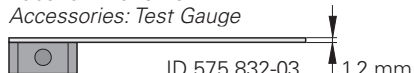
1.5 mm

Abstand bei Anbauart ② prüfen.

*If mounting mode ② is used, check the gap.*

Zubehör: Prüflehre

*Accessories: Test Gauge*

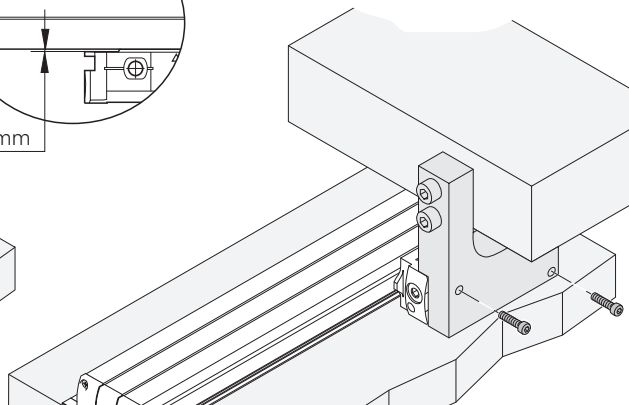


ID 575 832-03

1.2 mm

ID 575 832-02

1.8 mm



# HEIDENHAIN

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