

Automation and Metrology Inc.
130 Liberty Street Painesville, Ohio 44077

TOLL FREE 888 354 2525

Vermont Thread Gage - Special Stock

Date of Report: 06/01/2004

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
ACME						
		<i>Taperlock Setting Plug</i>				
		1/4-16 ACME-2G	Go	.2148	1	
		1/4-16 ACME-2G	Nogo	.2043	1	
		<i>Taperlock Working Plug</i>				
		1/2-10 ACME-2G,3G,4G	Go	.4500		
		1/2-10 ACME-2G	Nogo	.4637	1	
		5/8-8 ACME-2G,3G,4G	Go	.5625	4	
		5/8-8 ACME-2G	Nogo	.5779	1	
		3/4-6 ACME-2G,3G,4G	Go	.6667	2	
		<i>Thread Ring (Adj.)</i>				
		1/4-16 ACME-2G	Go	.2148		
		1/4-16 ACME-2G	Nogo	2043		
		5/8-8 ACME-2G	Go	.5562	1	
		5/8-8 ACME-2G	Nogo	.5408	2	
British						
		<i>Pipe Taper Plug</i>				
		1/8-28 BSPT-A	Neither	9.147	3	
		1/4-19 BSPT-A	Neither	12.301	5	
		1/2-14 BSPT-A	Neither	19.793		
		5/8-14 BSPT-A	Neither	21.749	2	
		1"-11 BSPT-A	Neither	31.770		
		1 1/4-11 BSPT-A	Neither	40.431	1	
		1 1/2-11 BSPT-A	Neither	46.324	4	
		1 1/2-11 BSPT-B	Neither	46.324	2	
		2"-11 BSPT-A	Neither	58.135	1	
		<i>Taperlock Setting Plug</i>				
		1/8-28 BSPP-A,B	Go	9.147	1	
		1/8-28 BSPP-B	Nogo	8.933	1	
		1/2-14 BSPP-A	Go	19.793	1	
		1/2-14 BSPP-A	Nogo	19.651	1	
		3/4-14 BSPP-A	Go	25.279	1	
		3/4-14 BSPP-A	Nogo	25.137	1	
		1"-11 BSPP-A	Go	31.770	1	
		1"-11 BSPP-A	Nogo	31.590	1	
		1 1/4-11 BSPP-A	Go	40.431		
		1 1/4-11 BSPP-A	Nogo	40.251		
		<i>Taperlock Working Plug</i>				

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Taperlock Working Plug</i>					
		1/8-28 BSPP	Go	9.147		
		1/8-28 BSPP	Nogo	9.254	1	
		1/4-19 BSPP	Go	12.301		
		1/4-19 BSPP	Nogo	12.426		
		3/8-19 BSPP	Go	15.806	4	
		3/8-19 BSPP	Nogo	15.931	2	
		1/2-14 BSPP	Go	19.793	1	
		1/2-14 BSPP	Nogo	19.935	1	
		3/4-14 BSPP	Go	25.279	1	
		3/4-14 BSPP	Nogo	25.421	1	
		1"-11 BSPP	Go	31.770		
		1"-11 BSPP	Nogo	31.950		
		1 1/4-11 BSPP	Go	40.431		
		1 1/4-11 BSPP	Nogo	40.611	1	
		1 1/2-11 BSPP	Go	46.324	1	
		1 1/2-11 BSPP	Nogo	46.504		
		2"-11 BSPP	Go	58.135	1	
		2"-11 BSPP	Nogo	58.315		
	<i>Thread Ring (Adj.)</i>					
		1/8-28 BSPP-A,B	Go	9.147		
		1/8-28 BSPP-B	Nogo	8.933	1	
		1/4-19 BSPP-A,B	Go	12.301	2	
Std. 60° English						
	<i>Flexible Hole Location Plug</i>					
		#3-48 UNC-2B	Neither		1	
		3/8-16 UNC-2B	Neither		2	
		3/8-16 UNC-2B LH	Neither		3	
		3/8-24 UNF-2B	Neither		2	
		3/8-40 UNS-2B	Neither		2	
		7/16-14 UNC-2B	Neither		4	
		5/8-18 UNF-2B	Neither		2	
		3/4-10 UNC-2B	Neither		2	
	<i>Pipe Taper Plug</i>					
		1/16-27 NPTF	Neither		1	Crest Check Master
		1/16-27 ANPT-CREST CHECK	Neither		2	Working
		1/16-27 ANPT-L3	Neither	.26424	1	
		1/8-27 ANPT-CREST CHECK	Neither		1	Working
		1/8-27 ANPT-L1	Neither	.37360	2	
		1/8-27 ANPT-L3	Neither	.35656		
		1/8-27 NPT-MASTER	Neither	.37360	3	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Pipe Taper Plug</i>					
		1/8-27 NPTF-ROOT CHECK	Neither		4	
		1/4-18 ANPT-CREST CHECK	Neither		7	Working
		1/4-18 ANPT-L1	Neither	.49163	8	
		1/4-18 ANPT-L3	Neither	.46697	1	
		1/4-18 NPT-MASTER	Neither	.49163	4	
		1/4-18 NPTF-ROOT CHECK	Neither		2	
		3/8-18 ANPT-CREST CHECK	Neither		4	Working
		3/8-18 ANPT-L1	Neither	.62701	4	
		3/8-18 ANPT-L3	Neither	.60160		
		3/8-18 NPT-MASTER	Neither	.62701	3	
		3/8-18 NPTF-ROOT CHECK	Neither			
		1/2-14 NPTF	Neither		2	Crest Check Master
		1/2-14 ANPT-CREST CHECK	Neither		1	Working
		1/2-14 ANPT-L1	Neither	.77843	2	
		1/2-14 NPTF-L1/L2 MASTER	Neither	.77843	2	
		1/2-14 ANPT-L3	Neither	.74504		
		1/2-14 NPTF-ROOT CHECK	Neither			
		3/4-14 ANPT-CREST CHECK	Neither			Working
		3/4-14 ANPT-L1	Neither	.98887		
		3/4-14 ANPT-L3	Neither	.95429	3	
		3/4-14 NPTF-ROOT CHECK	Neither			
		1"-11 1/2 ANPT-CREST CHECK	Neither		1	Working
		1"-11 1/2 ANPT-L1	Neither	1.23853		
		1"-11 1/2 ANPT-L3	Neither	1.19733	2	
		1"-11 1/2 NPTF-ROOT CHECK	Neither		1	
1		1/4-11 1/2 ANPT-CREST CHECK	Neither			Working
		1 1/4-11 1/2 ANPT-L1	Neither	1.58338	4	
		1 1/4-11 1/2 ANPT-L3	Neither	1.44083	2	
1		1/4-11 1/2 NPTF-ROOT CHECK	Neither			
1		1/2-11 1/2 ANPT-CREST CHECK	Neither		2	Working
1		1/2-11 1/2 NPTF-CREST CHECK	Neither		1	Master
		1 1/2-11 1/2 ANPT-L1	Neither	1.82234	4	
		1 1/2-11 1/2 ANPT-L3	Neither	1.77978	1	
1		1/2-11 1/2 NPTF-ROOT CHECK	Neither			
		2"-11 1/2 ANPT-CREST CHECK	Neither		2	Working
		2"-11 1/2 ANPT-L1	Neither	2.29627	1	
		2"-11 1/2 ANPT-L3	Neither	2.25272	2	
		2"-11 1/2 NPTF-ROOT CHECK	Neither			
2		1/2-11 1/2 ANPT-CREST CHECK	Neither			Working

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Pipe Taper Plug</i>					
		2 1/2-11 1/2 ANPT-L1	Neither	2.76216	2	
		2 1/2-11 1/2 ANPT-L3	Neither	2.69609	1	
		2 1/2-11 1/2 NPTF-ROOT CHECK	Neither			
		3 1/2-8 NPT	Neither	3.88881		
		3"-8 ANPT-CREST CHECK	Neither			
		3"-8 ANPT-L1	Neither	3.38850	3	
		3"-8 ANPT-L3	Neither	3.31719		
		3"-8 NPTF-ROOT CHECK	Neither			
		4"-8 NPT	Neither	4.38712	1	
		5"-8 NPT	Neither	5.44929		
		6"-8 NPT	Neither	6.50597	1	
	<i>Reversible Work Plug</i>					
		#10-24 UNC-2B	Go	.1629	3	7/8" THD LENGTH
	<i>Solid Thread Ring</i>					
		#8-32 UNC-2A LH	Nogo	.1399	2	
		#10-24 UNC-2A	Go	.1619	1	
		#10-24 UNC-2A	Nogo	.1586	1	
		1/4-20 UNC-2A	Go	.2164	1	
		1/4-20 UNC-2A	Nogo	.2127	1	
		5/16-24 UNF-2A	Go	.2843	2	
		5/16-24 UNF-2A	Nogo	.2806		
		3/8-24 UNF-2A	Go	.3468	1	
		3/8-24 UNF-2A	Nogo	.3430	1	
		7/16-20 UNF-2A	Go	.4037	1	
		7/16-20 UNF-2A	Nogo	.3995	1	
		9/16-18 UNF-2A	Go	.5250	1	
		9/16-18 UNF-2A	Nogo	.5205	1	
		5/8-18 UNF-2A	Go	.5875	1	
	<i>Taperlock Setting Plug</i>					
		#2-56 UNC-3A	Go	.0744	2	
		#2-56 UNC-3A	Nogo	.0728		
		#2-56 UNC-2A LH	Go	.0738		
		#2-56 UNC-2A LH	Nogo	.0717		
		#3-48 UNC-2A LH	Go	.0848	2	
		#3-48 UNC-2A LH	Nogo	.0825	2	
		#3-48 UNC-3A LH	Go	.0855		
		#3-48 UNC-3A LH	Nogo	.0838		
		#4-40 UNC-3A	Go	.0958	2	Class W
		#4-48 UNF-2A LH	Go	.0978	1	
		#4-48 UNF-2A LH	Nogo	.0954	1	

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	<i>Taperlock Setting Plug</i>					
		#6-32 UNC-3A	Nogo	.1156	1	Class W
		#6-40 UNF-3A LH	Go	.1218	1	
		#6-40 UNF-3A LH	Nogo	.1198	1	
		#8-32 UNC-3A	Go	.1437	2	Class W
		#8-32 UNC-3A	Nogo	.1415	3	Class W
		#8-32 UNC-2A LH	Go	.1428	1	
		#8-32 UNC-2A LH	Nogo	.1399	1	
		#10-24 UNC-2A LH	Go	.1619	3	
		#10-24 UNC-2A LH	Nogo	.1586	2	
		#10-32 UNF-2A LH	Go	.1697	2	
		#10-32 UNF-2A LH	Nogo	.1658	2	
		#10-32 UNF-3A LH	Go	.1697	2	
		#10-32 UNF-3A LH	Nogo	.1674	2	
		#10-36 UNS-2A	Go	.1711	1	
		#10-36 UNS-2A	Nogo	.1681	1	
		#10-36 UNS-3A	Go	.1720		
		#10-36 UNS-3A	Nogo	.1698	1	
		#10-40 UNS-2A	Go	.1729		
		#10-40 UNS-2A	Nogo	.1700		
		#10-56 UNS-2A	Go	.1777	1	
		#10-56 UNS-2A	Nogo	.1752	1	
		#10-32 UNF-3A	Nogo	.1674	1	Class W
		#12-28 UNF-2A LH	Go	.1918	2	
		#12-28 UNF-2A LH	Nogo	.1886	2	
		#12-48 UNS-2A	Go	.2017	1	
		#12-48 UNS-2A	Nogo	.1991	1	
		#12-56 UNS-2A LH	Go	.2037	1	
		#12-56 UNS-2A LH	Nogo	.2012	1	
		1/4-20 UNC-2A LH	Go	.2164	2	
		1/4-20 UNC-2A LH	Nogo	.2127	2	
		1/4-24 UNS-3A	Go	.2229	1	
		1/4-24 UNS-3A	Nogo	.2201	1	
		1/4-28 NF-3	Nogo	.2246	1	
		1/4-28 UNF-2A LH	Go	.2258		
		1/4-28 UNF-2A LH	Nogo	.2225		
		1/4-28 UNF-3A LH	Go	.2268		
		1/4-28 UNF-3A LH	Nogo	.2243		
		1/4-32 UNEF-2A LH	Go	.2287	1	
		1/4-32 UNEF-2A LH	Nogo	.2255	1	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Taperlock Setting Plug</i>					
		1/4-36 UNS-2A	Go	.2311		
		1/4-36 UNS-2A	Nogo	.2280	1	
		1/4-40 UNS-2A	Go	.2329	2	
		1/4-40 UNS-2A	Nogo	.2300	1	
		1/4-40 UNS-2A LH	Go	.2329	1	
		1/4-40 UNS-2A LH	Nogo	.2300	1	
		1/4-48 UNS-2A	Go	.2357		
		1/4-48 UNS-2A	Nogo	.2330		
		1/4-56 UNS-2A	Go	.2376		
		1/4-56 UNS-2A	Nogo	.2350		
		5/16-18 UNC-2A LH	Go	.2752		
		5/16-18 UNC-2A LH	Nogo	.2712		
		5/16-20 UN-2A	Go	.2788	1	
		5/16-20 UN-2A	Nogo	.2748	1	
		5/16-24 UNF-3A	Nogo	.2827	1	Class W
		5/16-24 UNF-2A LH	Go	.2843	1	
		5/16-24 UNF-2A LH	Nogo	.2806	1	
		5/16-24 UNF-3A LH	Go	.2854		
		5/16-24 UNF-3A LH	Nogo	.2827	1	
		5/16-27 UNS-2A	Go	.2874		
		5/16-27 UNS-2A	Nogo	.2839		
		5/16-28 UN-3A	Go	.2893	1	
		5/16-28 UN-3A	Nogo	.2867	1	
		5/16-36 UNS-2A	Go	.2936		
		5/16-36 UNS-2A	Nogo	.2905		
		5/16-36 UNS-3A	Go	.2945		
		5/16-36 UNS-3A	Nogo	.2922	1	
		5/16-40 UNS-2A	Go	.2954		
		5/16-40 UNS-2A	Nogo	.2925		
		5/16-48 UNS-2A LH	Go	.2982	1	
		5/16-48 UNS-2A LH	Nogo	.2955	1	
		5/16-48 UNS-3A LH	Go	.2990	1	
		5/16-48 UNS-3A LH	Nogo	.2970	1	
		7/16-14 UNC-2A LH	Go	.3897	2	
		7/16-14 UNC-2A LH	Nogo	.3850	1	
		3/8-16 UNC-2A LH	Go	.3331	1	
		3/8-16 UNC-2A LH	Nogo	.3287	1	
		3/8-18 UNS-2A	Go	.3376	1	
		3/8-18 UNS-2A	Nogo	.3333	1	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Taperlock Setting Plug</i>					
		3/8-20 UN-2A	Go	.3413	1	
		3/8-20 UN-2A	Nogo	.3372	1	
		3/8-24 UNF-2A LH	Go	.3468	1	
		3/8-24 UNF-2A LH	Nogo	.3430		
		3/8-24 UNF-3A LH	Go	.3479		
		3/8-24 UNF-3A LH	Go	.3479		
		3/8-24 UNF-3A LH	Nogo	.3450	1	
		3/8-24 UNF-3A LH	Nogo	.3450		
		3/8-27 UNS-2A	Go	.3498	1	
		3/8-27 UNS-2A	Nogo	.3462	1	
		3/8-28 UN-2A	Go	.3507	1	
		3/8-28 UN-2A	Nogo	.3471	1	
		3/8-28 UNEF-2A LH	Nogo	.3503	1	
		3/8-32 UNEF-2A	Go	.3537		
		3/8-32 UNEF-2A	Nogo	.3503	2	
		3/8-32 UNEF-2A LH	Go	.3537	1	
		3/8-40 UNS-2A	Go	.3579	1	
		3/8-40 UNS-2A	Nogo	.3548	1	
		3/8-40 UNS-2A LH	Go	.3579	1	
		3/8-40 UNS-2A LH	Nogo	.3548	1	
		7/16-18 UNS-2A	Go	.4001		
		7/16-18 UNS-2A	Nogo	.3958	1	
		7/16-20 UNF-3A	Nogo	.4019	1	Class W
		7/16-20 UNF-3A LH	Go	.4050	1	
		7/16-20 UNF-3A LH	Nogo	.4019	1	
		7/16-24 UNS-2A	Go	.4093	1	
		7/16-24 UNS-2A	Nogo	.4055	1	
		7/16-24 UNS-3A	Go	.4104		
		7/16-24 UNS-3A	Nogo	.4075		
		7/16-27 UNS-2A	Go	.4123	1	
		7/16-27 UNS-2A	Nogo	.4086	1	
		7/16-32 UN-2A	Go	.4162	1	
		7/16-32 UN-2A	Nogo	.4128	1	
		1/2-12 UNS-3A	Go	.4459	1	
		1/2-12 UNS-3A	Nogo	.4419	1	
		1/2-13 NC-5	Go	.4584	1	Class 5 Interference
		1/2-13 NC-5	Nogo	.4547	1	Class 5 Interference
		1/2-13 UNC-2A LH	Go	.4485		
		1/2-13 UNC-2A LH	Nogo	.4435		

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	<i>Taperlock Setting Plug</i>					
		1/2-14 UNS-2A	Go	.4521		
		1/2-14 UNS-2A	Nogo	.4471	1	
		1/2-16 UN-3A	Go	.4594	1	
		1/2-16 UN-3A	Nogo	.4559	1	
		1/2-18 UNS-2A	Go	.4626	1	
		1/2-18 UNS-2A	Nogo	.4582	1	
		1/2-20 UNF-3A	Nogo	.4643	2	Class W
		1/2-20 UNC-2A LH	Go	.4662	1	
		1/2-20 UNF-2A LH	Nogo	.4619	1	
		1/2-20 UNF-3A LH	Go	.4675	1	
		1/2-20 UNF-3A LH	Go	.4675	1	
		1/2-20 UNF-3A LH	Nogo	.4643	1	
		1/2-20 UNF-3A LH	Nogo	.4643	1	
		1/2-24 UNS-2A	Go	.4717	1	
		1/2-24 UNS-2A	Nogo	.4678		
		1/2-32 UN-2A	Go	.4787	1	
		1/2-32 UN-2A	Nogo	.4752	1	
		1/2-32 UN-2A LH	Go	.4787	1	
		9/16-12 UNC-2A LH	Go	.5068		
		9/16-12 UNC-2A LH	Nogo	.5016	1	
		9/16-18 UNF-2A LH	Go	.5250	1	
		9/16-18 UNF-2A LH	Nogo	.5205	1	
		9/16-18 UNF-3A LH	Go	.5264	1	
		9/16-18 UNF-3A LH	Nogo	.5230	1	
		9/16-20 UN-2A	Go	.5287	3	
		9/16-20 UN-2A	Nogo	.5245	1	
		9/16-28 UN-2A	Go	.5382		
		9/16-28 UN-2A	Nogo	.5345		
		9/16-32 UN-2A	Go	.5412	1	
		9/16-32 UN-2A	Nogo	.5377	1	
		5/8-11 UNC-2A LH	Go	.5644	1	
		5/8-11 UNC-2A LH	Nogo	.5589	1	
		5/8-16 UN-2A	Go	.5830	1	
		5/8-16 UN-2A	Nogo	.5782	1	
		5/8-18 UNF-2A	Go	.5875	1	Class W
		5/8-18 UNF-2A LH	Go	.5875	2	
		5/8-18 UNF-2A LH	Nogo	.5828	1	
		5/8-20 UN-2A	Go	.5912	1	
		5/8-20 UN-2A	Nogo	.5869	1	

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	<i>Taperlock Setting Plug</i>					
		5/8-24 UNF-2A LH	Go	.5967	1	
		5/8-24 UNEF-2A LH	Go	.5967		
		5/8-24 UNEF-2A LH	Nogo	.5927		
		5/8-24 UNF-2A LH	Nogo	.5927	1	
		5/8-28 UN-2A	Go	.6007	3	
		5/8-28 UN-2A	Nogo	.5969	3	
		5/8-32 UN-2A	Go	.6036	1	
		5/8-32 UN-2A	Nogo	.6000	1	
		5/8-32 UN-3A	Go	.6047	1	
		5/8-32 UN-3A	Nogo	.6020	1	
		.664-32 NS-3	Go	.6437	1	N03 LOCKNUT
		.664-32 NS-3	Nogo	.6407	1	N03 LOCKNUT
		11/16-12 UN-2A	Go	.6318	1	
		11/16-12 UN-2A	Nogo	.6264	1	
		11/16-16 UN-2A	Go	.6455	2	
		11/16-16 UN-2A	Nogo	.6407	1	
		11/16-16 UN-3A	Go	.6469	1	
		11/16-20 UN-2A	Go	.6537	1	
		11/16-20 UN-2A	Nogo	.6494		
		11/16-20 UN-3A	Go	.6550	1	
		11/16-20 UN-3A	Nogo	.6518		
		11/16-32 UN-2A	Go	.6661		
		11/16-32 UN-2A	Nogo	.6625		
		11/16-32 UN-3A	Go	.6672	1	
		11/16-32 UN-3A	Nogo	.6645	1	
		3/4-10 UNC-2A LH	Go	.6832	1	
		3/4-10 UNC-2A LH	Nogo	.6773	1	
		3/4-12 UN-2A	Go	.6942	1	
		3/4-12 UN-2A	Nogo	.6887	1	
		3/4-12 UN-2A LH	Go	.6942	1	
		3/4-12 UN-2A LH	Nogo	.6887	2	
		3/4-16 UNF-2A LH	Go	.7079	1	
		3/4-16 UNF-2A LH	Nogo	.7029	1	
		3/4-16 UNF-3A LH	Go	.7094	1	
		3/4-16 UNF-3A LH	Nogo	.7056	1	
		3/4-18 UNS-2A	Go	.7125	1	
		3/4-18 UNS-2A	Nogo	.7079	1	
		3/4-24 UNS-2A	Go	.7217	1	
		3/4-24 UNS-2A	Nogo	.7176	1	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Taperlock Setting Plug</i>					
		3/4-27 UNS-2A	Go	.7247	1	
		3/4-27 UNS-2A	Nogo	.7208	1	
		3/4-28 UN-2A	Go	.7256	1	
		3/4-28 UN-3A	Go	.7268	1	
		3/4-28 UN-3A	Nogo	.7239	1	
		3/4-32 UN-2A	Go	.7286	2	
		3/4-32 UN-2A	Nogo	.7250	2	
		3/4-32 UN-3A	Go	.7297	1	
		3/4-32 UN-3A	Nogo	.7270	1	
		13/16-12 UN-2A	Go	.7567	1	
		13/16-12 UN-2A	Nogo	.7512		
		13/16-16 UN-2A	Go	.7704		
		13/16-16 UN-2A	Nogo	.7655		
		13/16-16 UN-3A	Go	.7719	1	
		13/16-16 UN-3A	Nogo	.7683	2	
		13/16-32 UN-2A	Go	.7911	1	
		13/16-32 UN-2A	Nogo	.7875		
		13/16-32 UN-3A	Go	.7922	1	
		13/16-32 UN-3A	Nogo	.7895	1	
		7/8-14 UNF-2A LH	Go	.8270		
		7/8-14 UNF-2A LH	Nogo	.8216	1	
		7/8-16 UN-2A	Go	.8329	2	
		7/8-16 UN-2A	Nogo	.8280	1	
		7/8-18 UNS-2A	Go	.8375	1	
		7/8-18 UNS-2A	Nogo	.8329	1	
		7/8-18 UNS-2A LH	Go	.8375	1	
		7/8-18 UNS-2A LH	Nogo	.8329	1	
		7/8-28 UN-2A	Go	.8506	1	
		7/8-28 UN-2A	Nogo	.8468	1	
		7/8-32 UN-2A	Go	.8536		
		7/8-32 UN-2A	Nogo	.8500		
		7/8-32 UN-3A	Go	.8547	1	
		7/8-32 UN-3A	Nogo	.8520	1	
		7/8-32 UN-2A LH	Go	.8536	1	
		7/8-32 UN-2A LH	Nogo	.8500	1	
		7/8-9 UNC-2A LH	Go	.8009	1	
		7/8-9 UNC-2A LH	Nogo	.7946		
		15/16-12 UN-2A	Nogo	.8760		
		15/16-12 UN-2A	Go	.8817	1	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Taperlock Setting Plug</i>					
		15/16-16 UN-2A	Go	.8954	1	
		15/16-16 UN-2A	Nogo	.8904		
		15/16-16 UN-3A	Go	.8969	1	
		15/16-16 UN-3A	Nogo	.8932	1	
		15/16-16 UN-2A LH	Go	.8954	1	
		15/16-16 UN-2A LH	Nogo	.8904	1	
		15/16-28 UN-2A	Go	.9131	1	
		15/16-28 UN-2A	Nogo	.9091	1	
		1"-10 UNS-2A	Go	.9332	1	
		1"-10 UNS-2A	Nogo	.9270		
		1"-14 UNS-2A LH	Go	.9519	1	
		1"-14 UNS-2A LH	Nogo	.9463	1	
		1"-16 UN-2A	Go	.9579	1	
		1"-16 UN-2A	Nogo	.9529		
		1"-16 UN-3A	Go	.9594	1	
		1"-16 UN-3A	Nogo	.9557	1	
		1"-16 UN-2A LH	Go		1	
		1"-16 UN-2A LH	Nogo	.9529		
		1"-18 UNS-2A	Go	.9625	1	
		1"-18 UNS-2A	Nogo	.9578	1	
		1"-18 UNS-2A LH	Go	.9625	1	
		1"-18 UNS-2A LH	Nogo	.9578	1	
		1"-20 UNEF-2A LH	Go	.9661	1	
		1"-20 UNEF-2A LH	Nogo	.9616	1	
		1"-24 UNS-2A	Go	.9716	1	
		1"-24 UNS-2A	Nogo	.9674	1	
		1"-24 UNS-3A	Go	.9729	1	
		1"-24 UNS-3A	Nogo	.9697	1	
		1"-28 UN-2A	Go	.9756		
		1"-28 UN-2A	Nogo	.9716	1	
		1"-32 UN-2A	Go	.9786	1	
		1"-32 UN-2A	Nogo	.9748	1	
		1"-32 UN-3A	Go	.9797	1	
		1"-32 UN-3A	Nogo	.9769	2	
		1"-8 UNC-3A LH	Go	.9188	1	
		1"-8 UNC-3A LH	Nogo	.9137	1	
		1 1/16-16 UN-2A	Go	1.0204	1	
		1 1/16-16 UN-2A	Nogo	1.0154	1	
		1 1/16-16 UN-3A	Go	1.0219	1	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Taperlock Setting Plug</i>					
		1 1/16-16 UN-3A	Nogo	1.0182	1	
		1 1/16-20 UN-2A	Go	1.0286	1	
		1 1/16-28 UN-2A	Go	1.0381	1	
		1 1/16-28 UN-2A	Nogo	1.0341		
		1 1/8-10 UNS-3A	Go	1.0600	1	
		1 1/8-10 UNS-3A	Nogo	1.0554	1	
		1 1/8-16 UN-2A	Go	1.0829		
		1 1/8-16 UN-2A	Nogo	1.0779		
		1 1/8-16 UN-3A	Go	1.0844		
		1 1/8-20 UN-2A	Go	1.0911	1	
		1 1/8-20 UN-2A	Nogo	1.0866	1	
		1 1/8-20 UN-3A	Go	1.0925	1	
		1 1/8-20 UN-3A	Nogo	1.0891		
		1 1/8-24 UNS-2A	Go	1.0966	1	
		1 1/8-24 UNS-2A	Nogo	1.0924	1	
		1 1/8-28 UN-2A	Go	1.1006	1	
		1 1/8-28 UN-2A	Nogo	1.0966	1	
		1 1/8-8 UN-2A	Go	1.0417	1	
		1 1/8-8 UN-2A	Nogo	1.0348	1	
		1 3/16-16 UN-2A	Go	1.1454		
		1 3/16-16 UN-2A	Nogo	1.1403		
		1 3/16-16 UN-2A LH	Go	1.1454	2	
		1 3/16-16 UN-2A LH	Nogo	1.1403	2	
		1 3/16-28 UN-2A	Go	1.1631	1	
		1 3/16-28 UN-2A	Nogo	1.1590	1	
		1 1/4-10 UNS-2A	Go	1.1831	1	
		1 1/4-10 UNS-2A	Nogo	1.1768	1	
		1 1/4-12 UNF-2A LH	Go	1.1941	1	
		1 1/4-12 UNF-2A LH	Nogo	1.1879	1	
		1 1/4-14 UNS-2A	Go	1.2020	1	
		1 1/4-14 UNS-2A	Nogo	1.1966	1	
		1 1/4-16 UN-2A	Go	1.2079	1	
		1 1/4-16 UN-2A	Nogo	1.2028	1	
		1 1/4-16 UN-2A LH	Go	1.2079		
		1 1/4-16 UN-2A LH	Nogo	1.2028		
		1 1/4-20 UN-2A	Go	1.2161	2	
		1 1/4-20 UN-2A	Nogo	1.2114	2	
		1 1/4-20 UN-2A LH	Go	1.2161	1	
		1 1/4-24 UNS-2A	Go	1.2216	1	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Taperlock Setting Plug</i>					
		1 1/4-8 UN-2A	Go	1.1667	1	
		1 1/4-8 UN-2A	Nogo	1.1597	1	
		1 1/4-8 UN-2A LH	Go	1.1667	1	
		1 1/4-8 UN-2A LH	Nogo	1.1597	1	
		1 5/16-12 UN-3A	Go	1.2584	1	
		1 5/16-12 UN-3A	Nogo	1.2541	1	
		1 5/16-16 UN-2A	Go	1.2704	1	
		1 5/16-16 UN-2A	Nogo	1.2653	1	
		1 5/16-20 UN-2A	Go	1.2786	1	
		1 5/16-20 UN-2A	Nogo	1.2739	2	
		1 5/16-28 UN-2A	Go	1.2881		
		1 5/16-28 UN-2A	Nogo	1.2840	1	
		1 3/8-16 UN-2A	Go	1.3329	1	
		1 3/8-16 UN-2A	Nogo	1.3278	1	
		1 3/8-16 UN-3A	Go	1.3344	1	
		1 3/8-16 UN-3A	Nogo	1.3306	1	
		1 3/8-20 UN-2A	Go	1.3411	1	
		1 3/8-20 UN-2A	Nogo	1.3364	1	
		1 3/8-28 UN-2A	Go	1.3506		
		1 3/8-28 UN-2A	Nogo	1.3465		
		1 3/8-6 UNC-2A LH	Go	1.2643	1	
		1 3/8-6 UNC-2A LH	Nogo	1.2563	1	
		1 7/16-16 UN-2A	Go	1.3953		
		1 7/16-16 UN-2A	Nogo	1.3901	1	
		1 7/16-16 UN-3A	Go	1.3969	1	
		1 7/16-28 UN-2A	Go	1.4130	1	
		1 7/16-28 UN-2A	Nogo	1.4088	1	
		1 1/2-12 UNF-2A LH	Go	1.4440	1	
		1 1/2-12 UNF-2A LH	Nogo	1.4376	1	
		1 1/2-16 UN-2A	Go	1.4578	2	
		1 1/2-16 UN-2A	Nogo	1.4526	1	
		1 1/2-16 UN-3A	Go	1.4594		
		1 1/2-16 UN-3A	Nogo	1.4555		
		1 1/2-20 UN-2A	Go	1.4661		
		1 1/2-20 UN-2A	Nogo	1.4613		
		1 1/2-6 UN-3A	Go	1.3917	1	
		1 1/2-6 UN-3A	Nogo	1.3856	1	
		1 1/2-8 UN-2A	Go	1.4166	1	
		1 1/2-8 UN-2A	Go	1.4166	1	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Taperlock Setting Plug</i>					
		1 1/2-8 UN-2A	Nogo	1.4093	1	
		1 1/2-8 UN-2A	Nogo	1.4093	1	
	<i>Taperlock Working Plug</i>					
		#0-80 UNF-2B,3B	Go	.0535	1	
		#0-80 UNF-2B	Nogo	.0550	1	
		#1-64 UNC-2B,3B LH	Go	.0629	1	
		#1-64 UNC-2B LH	Nogo	.0655	2	
		#4-36 UNS-2B,3B	Go	.0940	1	
		#4-36 UNS-2B	Nogo	.0977	1	
		#4-40 UNC-2B,3B LH	Go	.0958	3	
		#4-40 UNC-2B LH	Nogo	.0991	1	
		#6-32 UNC-2B,3B LH	Go	.1177	3	
		#6-32 UNC-2B LH	Nogo	.1214	4	
		#8-32 UNC-2B,3B LH	Go	.1437	3	
		#8-32 UNC-2B LH	Nogo	.1475	3	
		#8-40 UNS-2B,3B	Go	.1478		
		#8-40 UNS-2B	Nogo	.1515	3	
		#8-40 UNS-2B,3B LH	Go	.1478		
		#10-28 UNS-2B,3B	Go	.1668	2	
		#10-28 UNS-2B	Nogo	.1711	2	
		#10-32 UNF-2B,3B LH	Go	.1629	2	
		#10-32 UNF-2B LH	Nogo	.1736	1	
		#10-32 UNF-3B LH	Nogo	.1726	4	
		#10-36 UNS-2B,3B	Go	.1720		
		#10-36 UNS-2B	Nogo	.1759	1	
		#10-36 UNS-3B	Nogo	.1749	2	
		#10-40 UNS-2B,3B	Go	.1738	2	
		#10-40 UNS-2B	Nogo	.1775	4	
		#10-40 UNS-3B	Nogo	.1766		
		#10-48 UNS-2B,3B	Go	.1765		
		#10-48 UNS-2B	Nogo	.1799	2	
		#10-48 UNS-3B	Nogo	.1791	2	
		#10-56 UNS-2B,3B	Go	.1784	2	
		#10-56 UNS-2B	Nogo	.1816	2	
		#12-24 UNC-2B,3B LH	Go	.1889	3	
		#12-24 UNC-2B LH	Nogo	.1933	3	
		#12-36 UNS-2B,3B	Go	.1980	1	
		#12-36 UNS-2B	Nogo	.2019	3	
		#12-40 UNS-2B,3B	Go	.1998	2	
		#12-40 UNS-2B	Nogo	.2035	1	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Taperlock Working Plug</i>					
		#12-48 UNS-2B,3B	Go	.2025	3	
		#12-48 UNS-2B	Nogo	.2059	3	
		#12-56 UNS-2B,3B	Go	.2044	1	
		#12-56 UNS-2B	Nogo	.2153	1	
		#12-56 UNS-2B,3B LH	Go	.2044	2	
		#12-56 UNS-2B LH	Nogo	.2076	1	
		1/4-20 UNC-2B,3B LH	Go	.2175	4	
		1/4-20 UNC-2B LH	Nogo	.2224	3	
		1/4-20 UNC-3B LH	Nogo	.2211	2	
		1/4-24 UNS-2B,3B	Go	.2229	3	
		1/4-24 UNS-2B	Nogo	.2277	4	
		1/4-28 UNF-2B,3B LH	Go	.2268		
		1/4-28 UNF-2B LH	Nogo	.2311	2	
		1/4-28 UNF-3B LH	Nogo	.2300	1	
		1/4-32 UNEF-2B,3B LH	Go	.2297	2	
		1/4-32 UNEF-2B LH	Nogo	.2339	2	
		1/4-32 UNEF-3B LH	Nogo	.2328	1	
		1/4-36 UNS-2B,3B	Go	.2320		
		1/4-36 UNS-2B	Nogo	.2360	2	
		1/4-36 UNS-3B	Nogo	.2350	2	
		1/4-40 UNS-2B,3B	Go	.2338		
		1/4-40 UNS-2B	Nogo	.2376	1	
		1/4-40 UNS-3B	Nogo	.2367	3	
		1/4-48 UNS-2B,3B	Go	.2365	2	
		1/4-48 UNS-2B	Nogo	.2401	2	
		1/4-56 UNS-2B,3B	Go	.2384	1	
		1/4-56 UNS-2B	Nogo	.2417		
		.312-24 UNS-2B,3B	Go	.2849	14	1 3/16 THD LEN
		5/16-18 UNC-2B,3B LH	Go	.2674		
		5/16-18 UNC-2B LH	Nogo	.2817		
		5/16-20 UN-2B,3B	Go	.2800		
		5/16-20 UN-2B	Nogo	.2852	2	
		5/16-24 UNF-2B,3B LH	Go	.2854	1	
		5/16-24 UNF-2B LH	Nogo	.2902		
		5/16-24 UNF-2B LH	Nogo	.2902	3	
		5/16-24 UNF-3B LH	Nogo	.2890	3	
		5/16-27 UNS-2B,3B	Go	2884	2	
		5/16-27 UNS-2B	Nogo	.2929	3	
		5/16-28 UN-2B,3B	Go	.2893	3	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Taperlock Working Plug</i>					
		5/16-28 UN-2B	Nogo	.2937	4	
		5/16-28 UN-3B	Nogo	.2926	2	
		5/16-32 UNEF-2B,3B LH	Go	.2922	2	
		5/16-32 UNEF-2B LH	Nogo	.2964		
		5/16-36 UNS-2B,3B	Go	.2945	2	
		5/16-36 UNS-3B	Nogo	.2975	1	
		5/16-40 UNS-2B,3B	Go	.2963	2	
		5/16-40 UNS-2B	Nogo	.3001	2	
		5/16-40 UNS-2B,3B LH	Go	.2963		
		5/16-40 UNS-2B LH	Nogo	.3001	1	
		5/16-48 UNS-2B,3B	Go	.2990		
		5/16-48 UNS-2B	Nogo	.3026	1	
		5/16-48 UNS-2B,3B LH	Go	.2990	2	
		5/16-48 UNS-2B LH	Nogo	.3026	2	
		3/8-16 UNC-2B,3B LH	Go	.3344		
		3/8-16 UNC-2B LH	Nogo	.3401	3	
		3/8-20 UN-2B,3B	Go	.3425		
		3/8-20 UN-2B	Nogo	.3479	1	
		3/8-20 UN-2B,3B LH	Go	.3425	2	
		3/8-20 UN-2B LH	Nogo	.3479	2	
		3/8-24 UNF-2B,3B LH	Go	.3479	1	
		3/8-24 UNF-2B,3B LH	Go	.3468	3	
		3/8-24 UNF-2B LH	Nogo	.3528	1	
		3/8-24 UNF-3B LH	Nogo	.3516	1	
		3/8-32 UNEF-2B,3B LH	Go	.3547	2	
		3/8-32 UNEF-2B LH	Nogo	.3591	2	
		3/8-40 UNS-2B,3B	Go	.3588	2	
		3/8-40 UNS-2B	Nogo	.3628	2	
		3/8-40 UNS-3B	Nogo	.3618	2	
		3/8-40 UNS-2B,3B LH	Go	.3588	2	
		3/8-40 UNS-2B LH	Nogo	.3628	2	
		7/16-14 UNC-2B,3B LH	Go	.3911	1	
		7/16-14 UNC-2B LH	Nogo	.3972	2	
		7/16-16 UN-2B,3B	Go	.3969	5	
		7/16-16 UN-2B	Nogo	.4028	1	
		7/16-20 UNF-2B,3B LH	Go	.4050	3	
		7/16-20 UNF-2B LH	Nogo	.4104	4	
		7/16-20 UNF-3B LH	Nogo	.4091	2	
		7/16-24 UNS-2B,3B	Go	.4104	1	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Taperlock Working Plug</i>					
		7/16-24 UNS-2B	Nogo	.4153	4	
		7/16-24 UNS-3B	Nogo	.4141	2	
		7/16-27 UNS-2B,3B	Go	.4134	5	
		7/16-27 UNS-2B	Nogo	.4182	5	
		7/16-32 UN-2B,3B	Go	.4172	2	
		7/16-32 UN-2B	Nogo	.4216	3	
		1/2-12 UNS-2B,3B LH	Go	.4459	2	
		1/2-12 UNS-2B LH	Nogo	.4529	2	
		1/2-13 NC-2	Nogo	.4552	2	Class 5 Interference
		1/2-13 UNC-2B,3B LH	Go	.4500	1	
		1/2-13 UNC-2B LH	Nogo	.4565	2	
		1/2-13 UNC-3B LH	Nogo	.4548	2	
		1/2-16 UN-2B,3B	Go	.4594	4	
		1/2-16 UN-2B	Nogo	.4655	4	
		1/2-16 UN-3B	Nogo	.4640		
		1/2-18 UNS-2B,3B	Go	.4639	2	
		1/2-18 UNS-2B	Nogo	.4698	2	
		1/2-20 UNF-2B,3B LH	Go	.4675	1	
		1/2-20 UNF-2B LH	Nogo	.4731	1	
		1/2-20 UNF-3B LH	Nogo	.4717		
		1/2-24 NS-2,3	Nogo	.4810	4	
		1/2-24 NS-2B,3B	Go	.4770	4	
		1/2-24 UNS-2B,3B	Go	.4729	1	
		1/2-24 UNS-2B	Nogo	.4780	1	
		1/2-27 UNS-2B,3B	Go	.4759	3	
		1/2-27 UNS-2B	Nogo	.4807	4	
		1/2-32 UN-2B,3B	Go	.4797	2	
		1/2-32 UN-2B	Nogo	.4842	1	
		9/16-16 UN-2B,3B	Go	.5219		
		9/16-16 UN-2B	Nogo	.5280	1	
		9/16-18 UNF-2B,3B LH	Go	.5264	1	
		9/16-18 UNF-2B LH	Nogo	.5323	1	
		9/16-20 UN-2B,3B	Go	.5300	2	
		9/16-20 UN-2B	Nogo	.5355	2	
		9/16-20 UN-3B	Nogo	.5341	2	
		9/16-20 UN-2B,3B LH	Go	.5300	1	
		9/16-20 UN-2B,3B LH	Go	.5300		
		9/16-20 UN-2B LH	Nogo	.5355		
		9/16-20 UN-2B LH	Nogo	.5355	1	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Taperlock Working Plug</i>					
		9/16-27 UNS-2B,3B	Go	.5384	1	
		9/16-27 UNS-2B	Nogo	.5432	1	
		9/16-28 UN-2B,3B	Go	.5393		
		9/16-28 UN-2B	Nogo	.5441		
		9/16-32 UN-2B,3B	Go	.5422		
		9/16-32 UN-2B	Nogo	.5467		
		5/8-11 UNC-2B,3B LH	Go	.5660	1	
		5/8-11 UNC-2B LH	Nogo	.5732		
		5/8-11 UNC-3B LH	Nogo	.5714	2	
		5/8-12 UN-2B,3B	Go	.5709	1	
		5/8-12 UN-2B	Nogo	.5780	2	
		5/8-16 UN-2B,3B	Go	.5844		
		5/8-16 UN-2B	Nogo	.5906	1	
		5/8-18 UNF-2B,3B LH	Go	.5889	3	
		5/8-18 UNF-2B LH	Nogo	.5949	3	
		5/8-18 UNF-3B LH	Nogo	.5934	3	
		5/8-20 UN-2B,3B	Go	.5925		
		5/8-20 UN-2B	Nogo	.5981	1	
		5/8-20 UN-3B	Nogo	.5967	2	
		5/8-27 UNS-2B,3B	Go	.6009		
		5/8-27 UNS-2B	Nogo	.6059		
		5/8-28 UN-2B,3B	Go	.6018	1	
		5/8-28 UN-2B	Nogo	.6067	1	
		5/8-32 UN-2B,3B	Go	.6047	1	
		5/8-32 UN-2B	Nogo	.6093	3	
		5/8-32 UN-3B	Nogo	.6082	1	
		11/16-12 UN-2B,3B	Go	.6334		
		11/16-12 UN-2B	Nogo	.6405		
		11/16-16 UN-2B,3B	Go	.6469		
		11/16-16 UN-2B	Nogo	.6531	4	
		11/16-16 UN-3B	Nogo	.6515	1	
		11/16-20 UN-2B,3B	Go	.6550	2	
		11/16-20 UN-2B	Nogo	.6606		
		11/16-20 UN-3B	Nogo	.6592	2	
		11/16-32 UN-2B,3B	Go	.6672	2	
		11/16-32 UN-2B	Nogo	.6718	2	
		3/4-10 UNC-2B,3B LH	Go	.6850	1	
		3/4-10 UNC-2B LH	Nogo	.6927		
		3/4-10 UNC-3B LH	Nogo	.6907	2	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Taperlock Working Plug</i>					
		3/4-12 UN-2B,3B	Go	.6959		
		3/4-12 UN-2B	Nogo	.7031	2	
		3/4-12 UN-3B	Nogo	.7013	1	
		3/4-16 UNF-2B,3B LH	Go	.7094		
		3/4-16 UNF-2B LH	Nogo	.7159	2	
		3/4-18 UNS-2B,3B	Go	.7139		
		3/4-18 UNS-2B	Nogo	.7199	2	
		3/4-24 UNS-2B,3B	Go	.7229	1	
		3/4-24 UNS-2B	Nogo	.7282	2	
		3/4-27 UNS-2B,3B	Go	.7259	1	
		3/4-27 UNS-2B	Nogo	.7310	1	
		3/4-28 UN-2B,3B	Go	.7268		
		3/4-28 UN-2B	Nogo	.7318	1	
		3/4-32 UN-2B,3B	Go	.7297		
		3/4-32 UN-2B	Nogo	.7344	1	
		13/16-12 UN-2B,3B	Go	.7584		
		13/16-12 UN-2B	Nogo	.7656		
		13/16-16 UN-2B,3B	Go	.7719	1	
		13/16-16 UN-2B	Nogo	.7782		
		13/16-16 UN-3B	Nogo	.7766	3	
		13/16-20 UNEF-2B,3B LH	Go	.7800	2	
		13/16-20 UNEF-2B LH	Nogo	.7857	2	
		13/16-28 UN-2B,3B	Go	.7893	1	
		13/16-28 UN-2B	Nogo	.7943	2	
		13/16-32 UN-2B,3B	Go	.7922	2	
		13/16-32 UN-2B	Nogo	.7969	2	
		7/8-12 UN-2B,3B	Go	.8209		
		7/8-12 UN-2B	Nogo	.8281	1	
		7/8-12 UN-3B	Nogo	.8263	2	
		7/8-14 UNF-2B,3B LH	Go	.8286	1	
		7/8-14 UNF-2B LH	Nogo	.8356		
		7/8-16 UN-2B,3B	Go	.8344		
		7/8-16 UN-2B	Nogo	.8407	2	
		7/8-16 UN-3B	Nogo	.8391		
		7/8-18 UNS-2B,3B	Go	.8389	2	
		7/8-18 UNS-2B	Nogo	.8449	1	
		7/8-20 UNEF-2B,3B LH	Go	.8425	2	
		7/8-20 UNEF-2B LH	Nogo	.8482	3	
		7/8-24 UNS-2B,3B	Go	.8479	4	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Taperlock Working Plug</i>					
		7/8-24 UNS-2B	Nogo	.8532	4	
		7/8-27 UNS-2B,3B	Go	.8509	2	
		7/8-27 UNS-2B	Nogo	.8560	2	
		7/8-28 UN-2B,3B	Go	.8518	1	
		7/8-28 UN-2B	Nogo	.8568	1	
		7/8-32 UN-2B,3B	Go	.8547	1	
		7/8-32 UN-2B	Nogo	.8594	2	
		7/8-32 UN-3B	Nogo	.8583	1	
		7/8-9 UNC-2B,3B LH	Go	.8028	1	
		7/8-9 UNC-2B LH	Nogo	.8110	1	
		15/16-16 UN-2B,3B	Go	.8969		
		15/16-16 UN-2B	Nogo	.9034	2	
		15/16-16 UN-3B	Nogo	.9018		
		15/16-20 UNEF-2B,3B LH	Go	.9050	2	
		15/16-20 UNEF-2B LH	Nogo	.9094	2	
		15/16-28 UN-2B,3B	Go	.9143	2	
		15/16-28 UN-2B	Nogo	.9195	1	
		15/16-32 UN-2B,3B	Go	.9172		
		15/16-32 UN-2B	Nogo	.9221	3	
		1"-11 1/2 NPSL	Go	1.2658	1	
		1"-11 1/2 NPSL	Nogo	1.2739		
		1"-12 UNF-2B,3B LH	Go	.9459	2	
		1"-12 UNF-2B LH	Nogo	.9535	3	
		1"-12 UNF-3B LH	Nogo	.9516	2	
		1"-14 UNS-2B,3B LH	Go	.9536		
		1"-14 UNS-2B LH	Nogo	.9609		
		1"-16 UN-2B,3B	Go	.9594	1	
		1"-16 UN-2B	Nogo	.9659	1	
		1"-16 UN-3B	Nogo	.9643	2	
		1"-18 UN-2B,3B	Go	.9639	3	
		1"-18 UN-2B	Nogo	.9701		
		1"-24 N-2	Nogo	.9774	1	
		1"-24 UNS-2B,3B	Go	.9729		
		1"-24 UNS-2B	Nogo	.9784	3	
		1"-24 UNS-3B	Nogo	.9770		
		1"-28 UN-2B,3B	Go	.9768	2	
		1"-28 UN-2B	Nogo	.9820	1	
		1"-28 UN-2B,3B LH	Go	.9768	2	
		1"-28 UN-2B LH	Nogo	.9820	2	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Taperlock Working Plug</i>					
		1"-32 UN-2B,3B	Go	.9797	2	
		1"-32 UN-2B	Nogo	.9846	1	
		1"-32 UN-3B	Nogo	.9834	2	
		1"-8 UN-2B,3B LH	Go	.9188	1	
		1"-8 UN-2B LH	Nogo	.9276	3	
		1 1/16-24 UNS	Go	1.0354	7	
		1 1/16-16 UN-2B,3B	Go	1.0219		
		1 1/16-16 UN-2B	Nogo	1.0284		
		1 1/16-16 UN-3B	Nogo	1.0268		
1		1/16-16 UN-2B,3B LH	Go	1.0219	1	
1		1/16-16 UN-2B LH	Nogo	1.0284	1	
1		1/16-20 UN-2B,3B	Go	1.0300	2	
1		1/16-20 UN-2B	Nogo	1.0359	2	
1		1/16-8 UN-2B,3B	Go	.9813	1	
1		1/16-8 UN-2B	Nogo	.9902	2	
1		1/8-12 UNF-2B,3B LH	Go	1.0709		
1		1/8-12 UNF-2B LH	Nogo	1.0787	2	
1		1/8-12 UNF-3B LH	Nogo	1.0768	2	
1		1/8-14 UNS-2B,3B	Go	1.0786	3	
1		1/8-14 UNS-2B	Nogo	1.0855	2	
1		1/8-16 UN-2B,3B	Go	1.0844	3	
1		1/8-16 UN-2B	Nogo	1.0909	3	
1		1/8-16 UN-3B	Nogo	1.0893	2	
1		1/8-16 UN-2B,3B LH	Go	1.0844	5	
1		1/8-16 UN-2B LH	Nogo	1.0909	5	
1		1/8-20 UN-2B,3B	Go	1.0925	3	
1		1/8-20 UN-2B	Nogo	1.0984	3	
1		1/8-20 UN-2B,3B LH	Go	1.0925		
1		1/8-20 UN-2B LH	Nogo	1.0984	1	
1		1/8-28 UN-2B,3B	Go	1.1018	2	
1		1/8-28 UN-2B	Nogo	1.1070	1	
1		1/8-28 UN-3B	Nogo	1.1057	2	
1		1/8-8 UN-2B,3B	Go	1.0438		
1		1/8-8 UN-2B	Nogo	1.0528		
1		3/16-12 UN-2B,3B	Go	1.1334	1	
1		3/16-12 UN-2B	Nogo	1.1409		
1		3/16-16 UN-2B,3B	Go	1.1469	3	
1		3/16-16 UN-2B	Nogo	1.1535	2	
1		3/16-16 UN-3B	Nogo	1.1519	1	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Taperlock Working Plug</i>					
		1 3/16-16 UN-2B,3B LH	Go	1.1469	2	
		1 3/16-16 UN-2B LH	Nogo	1.1535	2	
		1 3/16-20 UN-2B,3B	Go	1.1550	3	
		1 3/16-20 UN-2B	Nogo	1.1611	1	
		1 3/16-20 UN-3B	Nogo	1.1595	3	
		1 3/16-20 UN-2B,3B LH	Go	1.1550	1	
		1 3/16-20 UN-2B LH	Nogo	1.1611	2	
		1 3/16-28 UN-2B,3B	Go	1.1643		
		1 3/16-28 UN-2B	Nogo	1.1696		
		1 3/16-8 UN-2B,3B	Go	1.1063	2	
		1 3/16-8 UN-2B	Nogo	1.1154	2	
		1 1/4-12 UNF-2B,3B	Go	1.1959	1	Double Lead
		1 1/4-12 UNF-2B,3B	Go	1.2010	7	Preplate
		1 1/4-12 UNF-2B,3B LH	Go	1.1959		
		1 1/4-12 UNF-2B LH	Nogo	1.2039		
		1 1/4-12 UNF-3B LH	Nogo	1.2019	3	
		1 1/4-14 UNS-2B,3B	Go	1.2036	1	
		1 1/4-14 UNS-2B	Nogo	1.2106		
		1 1/4-16 UN-2B,3B	Go	1.2094		
		1 1/4-16 UN-2B	Nogo	1.2160		
		1 1/4-16 UN-3B	Nogo	1.2144	2	
		1 1/4-20 UN-2B,3B	Go	1.2175	2	
		1 1/4-20 UN-2B	Nogo	1.2236	2	
		1 1/4-20 UN-3B	Nogo	1.2220		
		1 1/4-20 UN-2B,3B LH	Go	1.2175	1	
		1 1/4-24 UNS-2B,3B	Go	1.2229	1	
		1 1/4-24 UNS-2B	Nogo	1.2285	1	
		1 1/4-28 UN-2B,3B	Go	1.2268	2	
		1 1/4-28 UN-2B	Nogo	1.2321	1	
		1 1/4-8 UN-2B,3B	Go	1.1688		
		1 1/4-8 UN-2B	Nogo	1.1780	1	
		1 1/4-8 UN-3B	Nogo	1.1757	2	
		1 1/4-8 UN-2B,3B LH	Go	1.1688	1	
		1 1/4-8 UN-2B LH	Nogo	1.1780	2	
		1 5/16-16 UN-2B,3B	Go	1.2719		
		1 5/16-16 UN-2B	Nogo	1.2785		
		1 5/16-20 UN-2B,3B	Go	1.2800	1	
		1 5/16-20 UN-2B	Nogo	1.2861	1	
		1 5/16-8 UN-2B,3B	Go	1.2313	2	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
		<i>Taperlock Working Plug</i>				
		1 5/16-8 UN-2B	Nogo	1.2405	1	
		1 3/8-12 UNF-2B,3B LH	Go	1.3209	2	
		1 3/8-16 UN-2B,3B	Go	1.3344	2	
		1 3/8-16 UN-2B	Nogo	1.3410		
		1 3/8-20 UN-2B,3B	Go	1.3425	1	
		1 3/8-20 UN-2B	Nogo	1.3468	2	
		1 3/8-24 UNS-2B,3B	Go	1.3479	2	
		1 3/8-24 UNS-2B	Nogo	1.3535	2	
		1 3/8-24 UNS-2B,3B LH	Go	1.3479		
		1 3/8-24 UNS-2B LH	Nogo	1.3535		
		1 3/8-28 UN-2B,3B	Go	1.3518	1	
		1 3/8-28 UN-2B	Nogo	1.3571	1	
		1 3/8-8 UN-2B,3B	Go	1.2938		
		1 3/8-8 UN-2B	Nogo	1.3031		
		1 7/16-16 UN-2B,3B	Go	1.3939	2	
		1 7/16-16 UN-2B	Nogo	1.4037	1	
		1 7/16-16 UN-3B	Nogo	1.4020	2	
		1 7/16-20 UN-2B,3B	Go	1.4050	2	
		1 7/16-20 UN-2B	Nogo	1.4112	2	
		1 7/16-28 UN-2B,3B	Go	1.4143	1	
		1 7/16-28 UN-2B	Nogo	1.4198	1	
		1 7/16-6 UN-2B,3B	Go	1.3292	2	
		1 7/16-6 UN-2B	Nogo	1.3396	2	
		1 7/16-8 UN-2B,3B	Go	1.3563	1	
		1 7/16-8 UN-2B	Nogo	1.3857	1	
		1 1/2-12 UNF-2B,3B LH	Go	1.4459	1	
		1 1/2-12 UNF-2B LH	Nogo	1.4542		
		1 1/2-12 UNF-3B LH	Nogo	1.4522		
		1 1/2-16 UN-2B,3B	Go	1.4594	1	
		1 1/2-16 UN-2B	Nogo	1.4662		
		1 1/2-16 UN-3B	Nogo	1.4645		
		1 1/2-20 UN-2B,3B	Go	1.4675		
		1 1/2-20 UN-2B	Nogo	1.4737		
		1 1/2-20 UN-2B,3B LH	Go	1.4675		
		1 1/2-20 UN-2B LH	Nogo	1.4737	2	
		1 1/2-24 UNS-2B,3B	Go	1.4729	2	
		1 1/2-24 UNS-2B	Nogo	1.4787	11	
		1 1/2-28 UN-2B,3B	Go	1.4678	2	
		1 1/2-28 UN-2B	Nogo	1.4823	1	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Taperlock Working Plug</i>					
		1 1/2-8 UN-2B,3B	Go	1.4188		
		1 1/2-8 UN-2B	Nogo	1.4283		
	<i>Thread Ring (Adj.)</i>					
		#2-56 UNC-2A LH	Go	.0738	2	
		#2-56 UNC-2A LH	Go	.0738		
		#2-56 UNC-2A LH	Nogo	.0717		
		#2-56 UNC-2A LH	Nogo	.0717	1	
		#3-48 UNC-2A LH	Go	.0848		
		#3-48 UNC-2A LH	Nogo	.0825	1	
		#3-48 UNC-3A LH	Go	.0855	1	
		#3-48 UNC-3A LH	Nogo	.0838		
		#6-40 UNF-3A LH	Go	.1218	2	
		#6-40 UNF-3A LH	Nogo	.1198	2	
		#8-32 UNC-2A LH	Go	.1428	1	
		#10-24 UNC-2A LH	Go	.1619	2	
		#10-24 UNC-2A LH	Nogo	.1586	2	
		#10-32 UNF-2A LH	Go	.1688		
		#10-32 UNF-2A LH	Nogo	.1658	2	
		#10-32 UNF-3A LH	Go	.1697	2	
		#10-32 UNF-3A LH	Nogo	.1674	2	
		#10-36 UNS-2A	Go	.1711	2	
		#10-36 UNS-2A	Nogo	.1681	2	
		#10-36 UNS-3A	Go	.1720	1	
		#10-36 UNS-3A	Nogo	.1698	2	
		#10-40 UNS-2A	Go	.1729	2	
		#10-40 UNS-2A	Nogo	.1700	2	
		#10-56 UNS-2A	Go	.1777	2	
		#10-56 UNS-2A	Nogo	.1752	3	
		#12-28 UNF-2A LH	Go	.1918	2	
		#12-28 UNF-2A LH	Nogo	.1886	2	
		#12-48 UNS-2A	Go	.2017	1	
		#12-48 UNS-2A	Nogo	.1991	1	
		#12-56 UNS-2A LH	Go	.2037	2	
		#12-56 UNS-2A LH	Nogo	.2012	2	
		1/4-20 UNC-2A LH	Go	.2164	1	
		1/4-20 UNC-2A LH	Nogo	.2127	2	
		1/4-24 UNS-3A	Go	.2229	1	
		1/4-24 UNS-3A	Nogo	.2201	3	
		1/4-28 UNF-2A LH	Go	.2258		
		1/4-28 UNF-2A LH	Nogo	.2225	1	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Thread Ring (Adj.)</i>					
		1/4-28 UNF-3A LH	Go	.2268	1	
		1/4-28 UNF-3A LH	Nogo	.2243	1	
		1/4-32 UNEF-2A LH	Go	.2287	2	
		1/4-32 UNEF-2A LH	Nogo	.2255	2	
		1/4-36 UNS-2A	Go	.2311	2	
		1/4-36 UNS-2A	Nogo	.2280	2	
		1/4-40 UNS-2A	Go	.2329	1	
		1/4-40 UNS-2A	Nogo	.2300	1	
		1/4-40 UNS-2A LH	Go	.2329	3	
		1/4-40 UNS-2A LH	Nogo	.2300	2	
		1/4-48 UNS-2A	Go	.2357	1	
		1/4-48 UNS-2A	Nogo	.2330	1	
		1/4-56 UNS-2A	Go	.2376	1	
		1/4-56 UNS-2A	Nogo	.2350	1	
		5/16-12 UN-2A	Go	.2568	1	
		5/16-12 UN-2A	Nogo	.2509	1	
		5/16-18 UNC-2A LH	Go	.2752	1	
		5/16-18 UNC-2A LH	Nogo	.2712	2	
		5/16-20 UN-2A	Go	.2788	1	
		5/16-20 UN-2A	Nogo	.2748	2	
		5/16-24 UNF-2A LH	Go	.2843		
		5/16-24 UNF-2A LH	Nogo	.2806		
		5/16-24 UNF-3A LH	Go	.2854	1	
		5/16-24 UNF-3A LH	Nogo	.2827	2	
		5/16-27 UNS-2A	Go	.2873	1	
		5/16-27 UNS-2A	Nogo	.2837	1	
		5/16-28 UN-3A	Go	.2893		
		5/16-28 UN-3A	Nogo	.2867		
		5/16-36 UNS-2A	Go	.2936	2	
		5/16-36 UNS-2A	Nogo	.2905	2	
		5/16-36 UNS-3A	Go	.2945	2	
		5/16-36 UNS-3A	Nogo	.2922	2	
		5/16-40 UNS-2A	Go	.2954		
		5/16-40 UNS-2A	Nogo	.2925		
		5/16-48 UNS-2A	Go	.2982	2	
		5/16-48 UNS-2A	Nogo	.2955	2	
		5/16-48 UNS-2A LH	Go	.2982		
		5/16-48 UNS-2A LH	Nogo	.2955		
		5/16-48 UNS-3A LH	Go	.2990	1	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Thread Ring (Adj.)</i>					
		5/16-48 UNS-3A LH	Nogo	.2970	1	
		3/8-16 UNC-2A LH	Go	.3331		
		3/8-16 UNC-2A LH	Nogo	.3287		
		3/8-18 UNS-2A	Go	.3376	2	
		3/8-18 UNS-2A	Nogo	.3333	2	
		3/8-24 UNF-2A LH	Go	.3468		
		3/8-24 UNF-2A LH	Nogo	.3430		
		3/8-24 UNF-3A LH	Go	.3479	1	
		3/8-24 UNF-3A LH	Go	.3479		
		3/8-24 UNF-3A LH	Nogo	.3450	1	
		3/8-24 UNF-3A LH	Nogo	.3450		
		3/8-27 UNS-2A	Go	.3498	2	
		3/8-27 UNS-2A	Nogo	.3462	2	
		3/8-28 UN-2A	Go	.3507	2	
		3/8-28 UN-2A	Nogo	.3471	3	
		3/8-32 UNEF-2A LH	Go	.3537	2	
		3/8-32 UNEF-2A LH	Nogo	.3503	3	
		3/8-40 UNS-2A	Go	.3579	2	
		3/8-40 UNS-2A	Nogo	.3548	2	
		3/8-40 UNS-2A LH	Go	.3579	1	
		3/8-40 UNS-2A LH	Nogo	.3548	2	
		7/16-14 UNF-2A LH	Go	.3897		
		7/16-14 UNF-2A LH	Nogo	.38503	1	
		7/16-18 UNS-2A	Go	.4001	1	
		7/16-18 UNS-2A	Nogo	.3958	1	
		7/16-20 UNF-2A LH	Go	.4037	2	
		7/16-20 UNF-2A LH	Nogo	.3995	2	
		7/16-20 UNF-3A LH	Go	.4050	2	
		7/16-20 UNF-3A LH	Nogo	.4019	2	
		7/16-24 UNS-2A	Go	.4093	1	
		7/16-24 UNS-2A	Nogo	.4055	1	
		7/16-24 UNS-3A	Go	.4104	2	
		7/16-24 UNS-3A	Nogo	.4075	2	
		7/16-27 UNS-2A	Go	.4123	1	
		7/16-27 UNS-2A	Nogo	.4086	1	
		7/16-32 UN-2A	Go	.4162	3	
		7/16-32 UN-2A	Nogo	.4128	3	
		1/2-12 UNS-3A	Go	.4459	2	
		1/2-12 UNS-3A	Nogo	.4419	2	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Thread Ring (Adj.)</i>					
		1/2-13 NC-5	Go	.4584	2	Class 5 Interference
		1/2-13 NC-5	Nogo	.4552	2	Class 5 Interference
		1/2-13 UNC-2A LH	Go	.4485	1	
		1/2-13 UNC-2A LH	Nogo	.4435	2	
		1/2-14 UNS-2A	Go	.4521	2	
		1/2-14 UNS-2A	Nogo	.4471	2	
		1/2-18 UNS-2A	Go	.4626	2	
		1/2-18 UNS-2A	Nogo	.4582	2	
		1/2-20 UNF-2A LH	Go	.4662	1	
		1/2-20 UNF-2A LH	Nogo	.4619	1	
		1/2-20 UNF-3A LH	Go	.4675	2	
		1/2-20 UNF-3A LH	Nogo	.4643	2	
		1/2-24 UNS-2A	Go	.4717	3	
		1/2-24 UNS-2A	Nogo	.4678	2	
		1/2-32 UN-2A	Go	.4787	1	
		1/2-32 UN-2A	Nogo	.4752	1	
		9/16-12 UNC-2A LH	Go	.5068	2	
		9/16-12 UNC-2A LH	Nogo	.5016	3	
		9/16-18 UNF-2A LH	Go	.5250		
		9/16-18 UNF-2A LH	Nogo	.5205	1	
		9/16-18 UNF-3A LH	Go	.5264	2	
		9/16-18 UNF-3A LH	Nogo	.5230	2	
		9/16-20 UN-2A	Go	.5287		
		9/16-20 UN-2A	Nogo	.5245	1	
		9/16-28 UN-2A	Go	.5382		
		9/16-28 UN-2A	Nogo	.5345	1	
		9/16-32 UN-2A	Go	.5412	2	
		9/16-32 UN-2A	Nogo	.5377	2	
		5/8-11 UNC-2A LH	Go	.5644	2	
		5/8-11 UNC-2A LH	Nogo	.5589	2	
		5/8-16 UN-2A	Go	.5830	2	
		5/8-16 UN-2A	Nogo	.5782	2	
		5/8-18 UNF-2A LH	Go	.5875		
		5/8-18 UNF-2A LH	Nogo	.5828		
		5/8-20 UN-2A	Go	.5912	1	
		5/8-20 UN-2A	Nogo	.5869		
		5/8-28 UN-2A	Go	.6007	1	
		5/8-28 UN-2A	Nogo	.5969	1	
		5/8-32 UN-2A	Go	.6036		

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Thread Ring (Adj.)</i>					
		5/8-32 UN-2A	Nogo	.6000	1	
		.664-32 NS-3	Go	.6437	2	N03 LOCKNUT
		.664-32 NS-3	Nogo	.6407	2	N03 LOCKNUT
		11/16-12 UN-2A	Go	.6318	2	
		11/16-12 UN-2A	Nogo	.6264	1	
		11/16-16 UN-2A	Go	.6455	1	
		11/16-16 UN-2A	Nogo	.6407	1	
		11/16-16 UN-3A	Go	.6469	1	
		11/16-20 UN-2A	Go	.6537	2	
		11/16-20 UN-2A	Nogo	.6494	3	
		11/16-32 UN-2A	Go	.6661	2	
		11/16-32 UN-2A	Nogo	.6625	2	
		11/16-32 UN-3A	Go	.6672	2	
		11/16-32 UN-3A	Nogo	.6450	2	
		3/4-12 UN-2A LH	Go	.6942	1	
		3/4-12 UN-2A LH	Nogo	.6887	1	
		3/4-16 UNF-2A LH	Go	.7079		
		3/4-16 UNF-2A LH	Nogo	.7029		
		3/4-18 UNS-2A	Go	.7125		
		3/4-18 UNS-2A	Nogo	.7079		
		1 1/2-16 UN-2A	Go	1.4578		
		1 1/2-16 UN-2A	Nogo	1.4526		
	<i>Trilock Setting Plug</i>					
		1 9/16-12 UN-2A	Go	1.5006	1	
		1 9/16-12 UN-2A	Nogo	1.5007	1	
		1 3/4-16 UN-3A	Go	1.7094	1	
		1 3/4-16 UN-3A	Nogo	1.7054	1	
	<i>Trilock Working Plug</i>					
		1 3/4-20 UN-2B,3B	Go	1.7175		
		1 3/4-20 UN-2B	Nogo	1.7238		
		2 3/4-8 UN-2B,3B	Go	2.6688	1	
		2 3/4-8 UN-2B	Nogo	2.6796	1	
Std. 60° Metric						
	<i>Flexible Hole Location Plug</i>					
		M3 x .5-6H	Neither		2	
		M5 x .8-6H	Neither		1	
		M6 x 1-6H	Neither		9	
		M8 x 1.25-6H	Neither		2	
		M10 x 1.25-6H	Neither		5	
		M10 x 1.5-6H	Neither		1	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Flexible Hole Location Plug</i>					
		M10 x 1.5-6H LH	Neither			
		M12 x 1.75-6H	Neither		3	
		M14 x 1.25-6H	Neither		1	
		M16 x 2-6H	Neither		3	
		M20 x 1.5-6H	Neither		2	
		M20 x 2.5-6H	Neither		6	
		M22 x 2.5-6H	Neither		1	
		M24 x 3-6H	Neither		2	
	<i>Solid Thread Ring</i>					
		M5 x .8-4g,5g,6g	Go	4.456		
		M5 x .8-6g	Nogo	4.361		
	<i>Taperlock Setting Plug</i>					
		M2 x .4-4g,5g,6g LH	Go	1.721	1	
		M2 x .4-6g LH	Nogo	1.654		
		M2.5 x .45-4h,5h,6h	Go	2.208	2	
		M2.5 x .45-6h	Nogo	2.137		
		M3 x .5-4h,5h,6h	Go	2.675	1	
		M3 x .5-4h	Nogo	2.627	1	
		M3.5 x .35-4g,5g,6g	Go	3.254	1	
		M3.5 x .35-6g	Nogo	3.187	1	
		M4 x .5-4g,5g,6g	Go	3.655		
		M4 x .5-6g	Nogo	3.580		
		M4 x .7-4h,5h,6h	Go	3.545		
		M4 x .7-4h	Nogo	3.489	1	
		M4 x .7-4g,5g,6g LH	Go	3.523		
		M4 x .7-6g LH	Nogo	3.433		
		M5 x .5-4g,5g,6g	Go	4.655		
		M5 x .5-6g	Nogo	4.580		
		M5 x .8-4g,5g,6g	Go	4.456	1	Class W
		M5 x .8-4h,5h,6h	Go	4.480	1	
		M5 x .8-4h	Nogo	4.420		
		M5 x .8-6g	Nogo	4.361	1	Class W
		M5 x .8-4g,5g,6g LH	Go	4.456		
		M5 x .8-6g LH	Nogo	4.361		
		M6 x .75-4g,5g,6g	Go	5.491	2	
		M6 x .75-6g	Nogo	5.391	2	
		M6 x 1-4h,5h,6h	Go	5.350		
		M6 x 1-4h	Nogo	5.279	1	
		M6 x 1-6h	Nogo	5.238	1	
		M6 x 1-4g,5g,6g LH	Go	5.324	1	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
		<i>Taperlock Setting Plug</i>				
		M6 x 1-6g LH	Nogo	5.212	2	
		M7 x .75-4g,5g,6g	Go	6.491	2	
		M7 x .75-6g	Nogo	6.391	1	
		M7 x 1-4g,5g,6g	Go	6.324	1	
		M7 x 1-6g	Nogo	6.212	1	
		M7 x 1-4g,5g,6g LH	Go	6.324	1	
		M7 x 1-6g LH	Nogo	6.212	1	
		M8 x .5-4g,5g,6g	Go	7.655	1	
		M8 x .5-6g	Nogo	7.571	1	
		M8 x .75-4g,5g,6g	Go	7.491	2	
		M8 x .75-6g	Nogo	7.391	2	
		M8 x 1-4g,5g,6g	Go	7.324	2	
		M8 x 1-6g	Nogo	7.212		
		M8 x 1-4g,5g,6g LH	Go	7.324		
		M8 x 1-6g LH	Nogo	7.212		
		M8 x 1.25-4h,5h,6h	Go	7.188	2	
		M8 x 1.25-4h	Nogo	7.113	1	
		M8 x 1.25-4g,5g,6g LH	Go	7.160	1	
		M8 x 1.25-6g LH	Nogo	7.042	2	
		M9 x 1-4g,5g,6g	Go	8.324	2	
		M9 x 1-4h,5h,6h	Go	8.350		
		M9 x 1-4h	Nogo	8.279	1	
		M9 x 1-6g	Nogo	8.212	1	
		M10 x 1-4g,5g,6g	Go	9.324		
		M10 x 1-4g	Nogo	9.253	1	
		M10 x 1-4h,5h,6h	Go	9.350	1	
		M10 x 1-6g	Nogo	9.212	1	
		M10 x 1-4g,5g,6g LH	Go	9.324	1	
		M10 x 1-6g LH	Nogo	9.212	1	
		M10 x 1.25-4h,5h,6h	Go	9.188	1	
		M10 x 1.25-4g,5g,6g LH	Go	9.160	1	
		M10 x 1.25-6g LH	Nogo	9.042		
		M10 x 1.5-4g	Nogo	8.909	1	
		M10 x 1.5-4h,5h,6h	Go	9.026	3	
		M10 x 1.5-4g,5g,6g LH	Go	8.994		
		M10 x 1.5-6g LH	Nogo	8.862		
		M11 x .75-4g,5g,6g	Go	10.491	1	
		M11 x 1-4g,5g,6g	Go	10.324	2	
		M11 x 1-6g	Nogo	10.212	1	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Taperlock Setting Plug</i>					
		M12 x 1-4g,5g,6g	Go	11.324	2	
		M12 x 1-6g	Nogo	11.206	1	
		M12 x 1.25-4h,5h,6h	Go	11.188	3	
		M12 x 1.25-6h	Nogo	11.056	1	
		M12 x 1.5-4h,5h,6h	Go	11.026	1	
		M12 x 1.75-4h,5h,6h	Go	10.863	2	
		M12 x 1.75-4g,5g,6g LH	Go	10.829	1	
		M12 x 1.75-6g LH	Nogo	10.679	1	
		M14 x 1-4g,5g,6g	Go	13.324	1	
		M14 x 1-6g	Nogo	13.206	1	
		M14 x 1.25-4g,5g,6g	Go	13.160	1	
		M14 x 1.25-6g	Nogo	13.028		
		M14 x 1.5-4g,5g,6g LH	Go	12.994	2	
		M14 x 1.5-6g LH	Nogo	12.854	3	
		M15 x 1.5-4h,5h,6h	Go	14.026	1	
		M15 x 1.5-4h	Nogo	13.936	1	
		M16 x 1-4g,5g,6g	Go	15.324	1	
		M16 x 1-6g	Nogo	15.206	1	
		M16 x 1.5-4h,5h,6h	Go	15.026	1	
		M16 x 1.5-4h,5h,6h	Go	15.026	1	
		M16 x 1.5-4h	Nogo	14.936	1	
		M16 x 1.5-4g,5g,6g LH	Go	14.944	1	
		M16 x 1.5-6g LH	Nogo	14.854	1	
		M16 x 2-4h,5h,6h	Go	14.701	1	
		M16 x 2-4g,5g,6g LH	Go	14.663	1	
		M16 x 2-6g LH	Nogo	14.503	1	
		M18 x 1-4g,5g,6g	Go	17.324	2	
		M18 x 1-6g	Nogo	17.206	2	
		M18 x 2-4g,5g,6g	Go	16.663	1	
		M18 x 2-6g	Nogo	16.503	1	
		M18 x 2.5-4h,5h,6h	Go	16.376	1	
		M20 x 1.5-4h,5h,6h	Go	19.026	1	
		M20 x 1.5-4g,5g,6g LH	Go	18.944	1	
		M20 x 1.5-6g LH	Nogo	18.854	1	
		M20 x 2.5-4h,5h,6h	Go	18.376	2	
		M20 x 2.5-4g,5g,6g LH	Go	18.334	1	
		M20 x 2.5-6g LH	Nogo	18.164	1	
		M22 x 1.5-4h,5h,6h	Go	21.026	1	
		M22 x 1.5-4g,5g,6g LH	Go	20.994	1	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Taperlock Setting Plug</i>					
		M22 x 1.5-6g LH	Nogo	20.854	1	
		M24 x 1.5-4g,5g,6g	Go	22.994	1	
		M24 x 1.5-4h,5h,6h	Go	23.026	1	
		M24 x 1.5-6g	Nogo	22.854	1	
		M24 x 3-4g,5g,6g LH	Go	22.003	1	
		M24 x 3-6g LH	Nogo	21.803	1	
		M25 x 1-4g,5g,6g	Go	24.324	1	
		M25 x 1.5-4g,5g,6g LH	Go	23.994	1	
		M25 x 1.5-6g LH	Nogo	23.844	1	
		M25 x 1-6g	Nogo	24.199	1	
		1 1/16-20 UN-2A	Nogo	1.0241	1	
		M27 x 1-4g,5g,6g	Go	26.324	1	
		M27 x 1-6g	Nogo	26.199	1	
		M27 x 1.5-4g,5g,6g	Go	25.994	1	
		M27 x 1.5-6g	Nogo	25.844	1	
		M27 x 2-4g,5g,6g LH	Go	25.663	1	
		M27 x 2-6g LH	Nogo	25.493	1	
		M30 x 1-4g,5g,6g	Go	29.324	1	
		M30 x 1-6g	Nogo	29.199	1	
		M30 x 2-4g,5g,6g	Go	28.663	1	
		M30 x 2-6g	Nogo	28.793	1	
		M33 x 1.5-4g,5g,6g	Go	31.994		
		M33 x 1.5-6g	Nogo	31.844		
		M36 x 1.5-4g,5g,6g	Go	34.994		
		M36 x 1.5-6g	Nogo	34.844		
	<i>Taperlock Working Plug</i>					
		M1.7 x .35-6H	Go	1.473	2	
		M1.7 x .35-6H	Nogo	1.558	3	
		M2 x .4-4H,5H,6H STI	Go	2.260	2	
		M2 x .4-5H STI	Nogo	2.295	1	
		M2 x .4-4H,5H,6H LH	Go	1.740	2	
		M2 x .4-6H LH	Nogo	1.830	2	
		M2 x .45-4H,5H,6H	Go	1.803	2	
		M2 x .45-6H	Go	1.803	2	
		M2 x .45-6H	Nogo	1.708		
		M2 x .45-6H	Nogo	1.708		
		M2.5 x .45-4H,5H,6H STI	Go	2.792		
		M2.5 x .45-5H STI	Nogo	2.847	2	
		M2.5 x .45-6H STI	Nogo	2.867	1	
		M3 x .5-4H,5H,6H STI	Go	3.325	1	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Taperlock Working Plug</i>					
		M3 x .5-5H STI	Nogo	3.384		
		M3.5 x .35-4H,5H,6H LH	Go	3.273		
		M3.5 x .35-6H LH	Nogo	3.363		
		M3.5 x .6-4H,5H,6H STI	Go	3.890		
		M3.5 x .6-5H STI	Nogo	3.981	2	
		M4 x .5-4H,5H,6H	Go	3.675	1	
		M4 x .5-6H	Nogo	3.775	1	
		M4 x .7-4H,5H,6H STI	Go	4.455	3	
		M4 x .7-4H STI	Nogo	4.509	2	
		M4 x .7-5H STI	Nogo	4.529	2	
		M4 x .7-4H,5H,6H LH	Go	3.545	2	
		M4 x .7-6H LH	Nogo	3.663	1	
		M4.5 x .5-4H,5H,6H	Go	4.175	1	
		M4.5 x .5-6H	Nogo	4.275	2	
		M5 x .5-4H,5H,6H	Go	4.675		
		M5 x .5-6H	Nogo	4.775	2	
		M5 x .8-4H,5H,6H	Go	4.480		
		M5 x .8-4H,5H,6H STI	Go	5.520	4	
		M5 x .8-5H STI	Nogo	5.597	3	
		M5 x .8-4H,5H,6H LH	Go	4.480	2	
		M5 x .8-6H LH	Nogo	4.605	3	
		M6 x .75-4H,5H,6H	Go	5.513	3	
		M6 x .75-6H	Nogo	5.645	2	
		M6 x 1-4H,5H,6H STI	Go	6.650	2	
		M6 x 1-4H STI	Nogo	6.719	1	
		M6 x 1-5H STI	Nogo	6.742	2	
		M6 x 1-6H STI	Nogo	6.774	2	
		M6 x 1-4H,5H,6H LH	Go	5.350	3	
		M6 x 1-6H LH	Nogo	5.500	3	
		M7 x .75-4H,5H,6H	Go	6.513	2	
		M7 x .75-6H	Nogo	6.645	2	
		M7 x 1-4H,5H,6H LH	Go	6.350	2	
		M7 x 1-6H LH	Nogo	6.500	2	
		M7 x 1-4H,5H,6H STI	Go	7.650	4	
		M7 x 1-5H STI	Nogo	7.742	3	
		M8 x .75-4H,5H,6H	Go	7.513	2	
		M8 x .75-6H	Nogo	7.645	2	
		M8 x 1-4H,5H,6H	Go	7.350	3	
		M8 x 1-6H	Nogo	7.500	3	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Taperlock Working Plug</i>					
		M8 x 1-6H LH	Nogo	7.500	3	
		M8 x 1.25-4H,5H,6H STI	Go	8.812	2	
		M8 x 1.25-5H STI	Nogo	8.911	3	
		M8 x 1.25-4H,5H,6H LH	Go	7.188		
		M8 x 1.25-6H LH	Nogo	7.348	1	
		M8 x 1.25-6H STI	Nogo	8.946	4	
		M9 x .75-4H,5H,6H	Go	8.513	2	
		M9 x .75-6H	Nogo	8.645		
		M9 x 1-4H,5H,6H	Go	8.350	1	
		M9 x 1-5H	Nogo	8.468	2	
		M9 x 1-6H	Nogo	8.500	2	
		M10 x .5-4H,5H,6H	Go	9.675		
		M10 x .5-6H	Nogo	9.789		
		M10 x 1-4H,5H,6H	Go	9.350	2	
		M10 x 1-6H	Nogo	9.500	2	
		M10 x 1-4H,5H,6H LH	Go	9.350	1	
		M10 x 1-6H LH	Nogo	9.500	1	
		M10 x 1.25-4H,5H,6H LH	Go	9.188	3	
		M10 x 1.5-4H,5H,6H STI	Go	10.974	1	
		M10 x 1.5-5H STI	Nogo	11.089	4	
		M10 x 1.5-6H STI	Nogo	11.129	1	
		M10 x 1.5-4H,5H,6H LH	Go	9.026	1	
		M10 x 1.5-6H LH	Nogo	9.206	2	
		M11 x 1-4H,5H,6H	Go	10.350	2	
		M11 x 1-6H	Nogo	10.500	1	
		M12 x .75-4H,5H,6H	Go	11.513	1	
		M12 x .75-6H	Nogo	11.649	1	
		M12 x 1-4H,5H,6H	Go	11.350		
		M12 x 1-6G	Go	11.376	4	
		M12 x 1-6H	Nogo	11.510	2	
		M12 x 1-4H,5H,6H LH	Go	11.350	1	
		M12 x 1-6H LH	Nogo	11.510	1	
		M12 x 1.75-4H,5H,6H STI	Go	13.137		
		M12 x 1.75-5H STI	Nogo	13.271	1	
		M12 x 1.75-4H,5H,6H LH	Go	10.863	2	
		M12 x 1.75-6H LH	Nogo	11.063	2	
		M13 x 1.25-4H,5H,6H	Go	12.188	3	
		M13 x 1.25-6H	Nogo	12.368	3	
		M14 x 1-4H,5H,6H	Go	13.350	2	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Taperlock Working Plug</i>					
		M14 x 1-6H	Nogo	13.510	1	
		M14 x 1.25-4H,5H,6H	Go	13.188		
		M14 x 1.25-6H	Nogo	13.368		
		M16 x 1-4H,5H,6H	Go	15.350	2	
		M16 x 1-6H	Nogo	15.510	1	
		M16 x 2-4H,5H,6H STI	Go	17.299		
		M16 x 2-5H STI	Nogo	17.444	1	
		M18 x 1-4H,5H,6H	Go	17.350		
		M18 x 1-6H	Nogo	17.510	1	
		M18 x 1.5-4H,5H,6H STI	Go	18.974	2	
		M18 x 1.5-4H,5H,6H STI	Go	18.974	2	
		M18 x 1.5-5H STI	Nogo	19.099		
		M18 x 2-4H,5H,6H	Go	16.701	1	
		M18 x 2-6H	Nogo	16.913		
		M20 x 2.5-4H,5H,6H LH	Go	18.376	2	
		M20 x 2.5-6H LH	Nogo	18.600	2	
		M22 x 1-4H,5H,6H	Go	21.350	2	
		M22 x 1-6H	Nogo	21.510	2	
		M22 x 1-4H,5H,6H LH	Go	21.350	2	
		M22 x 1.5-4H,5H,6H LH	Go	21.026	3	
		M22 x 1.5-6H LH	Nogo	21.216	3	
		M24 x 1-4H,5H,6H LH	Go	23.350	3	
		M24 x 1-6H LH	Nogo	23.510		
		M24 x 1.5-4H,5H,6H	Go	23.026	1	
		M24 x 1.5-6H	Nogo	23.226	1	
		M25 x 1-4H,5H,6H LH	Go	24.350	2	
		M25 x 1-6H LH	Nogo	24.520	1	
		M27 x 1-4H,5H,6H	Go	26.350	1	
		M27 x 1.5-4H,5H,6H	Go	26.026	2	
		M27 x 1.5-6H	Nogo	26.226	2	
		M27 x 2-4H,5H,6H LH	Go	25.701	2	
		M27 x 2-6H LH	Nogo	25.925	2	
		M30 x 1-4H,5H,6H	Go	29.350	1	
		M30 x 1-6H	Nogo	29.520	2	
		M33 x 1.5-4H,5H,6H	Go	32.026		
		M33 x 1.5-6H	Nogo	32.226	1	
		M36 x 1.5-4H,5H,6H	Go	35.026	2	
		M36 x 1.5-6H	Nogo	35.226	1	
	<i>Thread Ring (Adj.)</i>					
		M2 x .4-4g,5g,6g LH	Go	1.721	2	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Thread Ring (Adj.)</i>					
		M2 x .4-6g LH	Nogo	1.654	2	
		M4 x .5-4g,5g,6g	Go	3.655		
		M4 x .5-6g	Nogo	3.580		
		M4 x .7-4g,5g,6g LH	Go	3.523		
		M4 x .7-6g LH	Nogo	3.433		
		M5 x .5-4g,5g,6g	Go	4.655		
		M5 x .5-6g	Nogo	4.580		
		M5 x .8-4g,5g,6g LH	Go	4.456		
		M5 x .8-6g LH	Nogo	4.361		
		M6 x .75-4g,5g,6g	Go	5.491	1	
		M6 x .75-6g	Nogo	5.391	1	
		M6 x 1-4g,5g,6g LH	Go	5.324	2	
		M6 x 1-6g LH	Nogo	5.212	2	
		M7 x .75-4g,5g,6g	Go	6.491	2	
		M7 x .75-6g	Nogo	6.391	2	
		M7 x 1-4g,5g,6g LH	Go	6.324	1	
		M7 x 1-6g LH	Nogo	6.212	1	
		M8 x .75-4g,5g,6g	Go	7.491	2	
		M8 x .75-6g	Nogo	7.391	3	
		M8 x 1-4g,5g,6g	Go	7.324	3	
		M8 x 1-6g	Nogo	7.212	3	
		M8 x 1-4g,5g,6g LH	Go	7.324		
		M8 x 1.25-4g,5g,6g LH	Go	7.160		
		M8 x 1.25-4g,5g,6g LH	Go	7.160	1	
		M8 x 1.25-6g LH	Nogo	7.042	2	
		M8 x 1.25-6g LH	Nogo	7.042		
		M9 x 1-4g,5g,6g	Go	8.324	1	
		M9 x 1-6g	Nogo	8.212		
		M10 x 1-4g,5g,6g	Go	9.324	2	
		M10 x 1-6g	Nogo	9.212		
		M10 x 1-4g,5g,6g LH	Go	9.324	3	
		M10 x 1-6g LH	Nogo	9.212	2	
		M10 x 1.25-4g,5g,6g LH	Go	9.160	1	
		M10 x 1.25-6g LH	Nogo	9.042	2	
		M10 x 1.5-6g LH	Go	8.994	2	
		M10 x 1.5-6g LH	Nogo	8.862	2	
		M11 x .75-4g,5g,6g	Go	10.491	2	
		M12 x 1-4g,5g,6g	Go	11.324		
		M12 x 1-6g	Nogo	11.206	1	

Gage Form	Gage Type	Description	Go/Nogo	Pitch Diameter	Qty	Special Note
	<i>Thread Ring (Adj.)</i>					
		M12 x 1.75-4g,5g,6g LH	Go	10.829	2	
		M12 x 1.75-6g LH	Nogo	10.679	3	
		M14 x 1-4g,5g,6g	Go	13.324	2	
		M14 x 1-6g	Nogo	13.206	2	
		M14 x 1.25-4g,5g,6g	Go	13.160		
		M14 x 1.25-6g	Nogo	13.028		
		M14 x 1.5-4g,5g,6g LH	Go	12.994	1	
		M14 x 1.5-6g LH	Nogo	12.854	2	
		M16 x 1-4g,5g,6g	Go	15.324	1	
		M16 x 1-6g	Nogo	15.206	1	
		M16 x 2-4g,5g,6g LH	Go	14.663	2	
		M16 x 2-6g LH	Nogo	14.503	2	
		M18 x 1-4g,5g,6g	Go	17.324	2	
		M18 x 1-6g	Nogo	17.206	2	
		M18 x 2-4g,5g,6g	Go	16.663	2	
		M18 x 2-6g	Nogo	16.503	2	
		M42 x 1.5-4g,5g,6g	Go	40.994	1	
		M42 x 1.5-6g	Nogo	40.844	1	

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